

# BAXI

## POWER HT

en

aus

### Floor standing condensing gas boilers

Installation, operation and maintenance Manual

Australian Agent and Distributor:

**HYDROHEAT**   
S U P P L I E S

HYDROHEAT SUPPLIES PTY LTD  
PO BOX 1045 / 6 HELEN KOB DRIVE,  
BRAESIDE VICTORIA 3195  
PH: (03) 9588 1299 - FAX: (03) 9588 2199

**CE** 0085

---

Dear Customer,

Our company is confident our new product will meet all your requirements. Buying one of our products guarantees all your expectations: good performance combined with simple and rational use.

Please do not put this booklet away without reading it first: it contains useful information for the correct and efficient use of your product.

Our company declares that these products are marked **CE** in compliance with the essential requirements of the following Directives :

- Gas Directive **2009/142/EC**
- Efficiency Directive **92/42/EEC**
- Electromagnetic Compatibility Directive **2004/108/EC**
- Low Voltage Directive **2006/95/EC**



Our company, constantly striving to improve the products, reserves the right to modify the details given in this documentation at any time and without notice. These Instructions are only meant to provide consumers with use information and under no circumstance should they be construed as a contract with a third party.

**This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.**

## ATTENTION

**This device can only be installed and operate  
in permanent, ventilated rooms in accordance with  
the Rules in force**



BAXI S.p.A., a leading European manufacturer of hi-tech boilers and heating systems, has developed CSQ-certified quality management (ISO 9001), environmental (ISO 14001) and health and safety (OHSAS 18001) systems. This means that BAXI S.p.A. includes among its objectives the safeguard of the environment, the reliability and quality of its products, and the health and safety of its employees.

Through its organisation, the company is constantly committed to implementing and improving these aspects in favour of customer satisfaction.



# CONTENTS

## INSTRUCTIONS PERTAINING TO THE USER

1. Instructions prior to installation	4
2. Instructions prior to commissioning	4
3. Commissioning of the boiler	5
4. Filling the boiler	11
5. Switching the boiler off	11
6. Prolonged standstill of the system. Frost protection	11
7. Servicing instructions and gas change	11

## INSTRUCTIONS PERTAINING TO THE INSTALLER

8. General information	12
9. Instructions prior to installation	12
10. Boiler installation and dimensions	13
11. Chimney flue connection	17
12. Connecting the mains supply	19
13. Adjusting the gas valves and gas change	25
14. Setting the boiler parameters	29
15. Control and operation devices	30
16. Positioning of the ignition and flame sensing electrode	31
17. Check of combustion parameters	31
18. Activating the flue-sweeper function	32
19. Annual service	32
20. Thermal fuse replacement of heat exchanger	33
21. Boiler schematic	34
22. Illustrated wiring diagram	35-36
23. Technical data	37

# 1. INSTRUCTIONS PRIOR TO INSTALLATION

This appliance shall be installed in accordance with the manufacturer's installation instructions, local gas fitting, electrical and water authority regulations, municipal building codes, AS5601 - Gas Installations and any other relevant statutory regulations. This boiler is designed to heat water at a lower than boiling temperature at atmospheric pressure. The boiler must be connected to a central heating system and/or to a domestic hot water supply system in compliance with its performances and output power.

The boiler must be installed by a Qualified Service Engineer and ensure the following operations are carried out:

- a) check that the boiler is fit for operation with the type of gas available. For more details see the notice on the packaging and the label on the appliance itself.
- b) careful checking that the flue terminal draft is appropriate; that the terminal is not obstructed and that no other appliance exhaust gases are expelled through the same flue duct, unless the flue is especially designed to collect the exhaust gas coming from more than one appliance, in conformity with the standards and regulations in force.
- c) careful checking that, in case the flue has been connected to pre-existing flue ducts, thorough cleaning has been carried out in that residual combustion products may come off during operation of the boiler and obstruct the flue duct.
- d) to ensure correct operation of the appliance and avoid invalidating the guarantee, observe the following precautions:

## 1. Heating circuit

### 1.1.new system

Before proceeding with installation of the boiler, the system must be cleaned and flushed out thoroughly to eliminate residual thread-cutting swarf, solder and solvents if any, using suitable proprietary products. To avoid damaging metal, plastic and rubber parts, use only neutral cleaners, i.e. non-acid and non alkaline. The recommended products for cleaning are:

SENTINEL X300 or X400 and FERNOX heating circuit restore. To use this product proceeding strictly in accordance with the maker's directions.

### 1.2. existing system

Before proceeding with installation of the boiler, the system must be cleaned and flushed out to remove sludge and contaminants, using suitable proprietary products as described in section 1.1.

To avoid damaging metal, plastic and rubber parts, use only neutral cleaners, i.e. non-acid and non-alkaline such as SENTINEL X100 and FERNOX heating circuit protective. To use this product proceeding strictly in accordance with the maker's directions.

Remember that the presence of foreign matter in the heating system can adversely affect the operation of the boiler (e.g. overheating and noisy operation of the heat exchanger).

---

**Failure to observe the above will render the guarantee null and void.**

---

**WARNING** - This appliance is not suitable as a pool heater.

# 2. INSTRUCTIONS PRIOR TO COMMISSIONING

Initial lighting of the boiler must be carried out by a qualified service engineer. Ensure the following operations are carried out:

- a) compliance of boiler parameters with (electricity, water, gas) supply systems settings.
- b) compliance of installation with the standards and regulations in force.
- c) appropriate connection to the power supply and earthing of the appliance.

Failure to observe the above will render the guarantee null and void.

---

***The instructions shall state the substance of the following:***

***This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.***

***Children should be supervised to ensure that they do not play with the appliance.***

---

### 3. COMMISSIONING OF THE BOILER

To correctly light the burner proceed as follows:

- 1) provide power supply to the boiler;
- 2) open the gas cock;
- 3) follow the directions given below regarding the adjustments to be made at the boiler control panel.

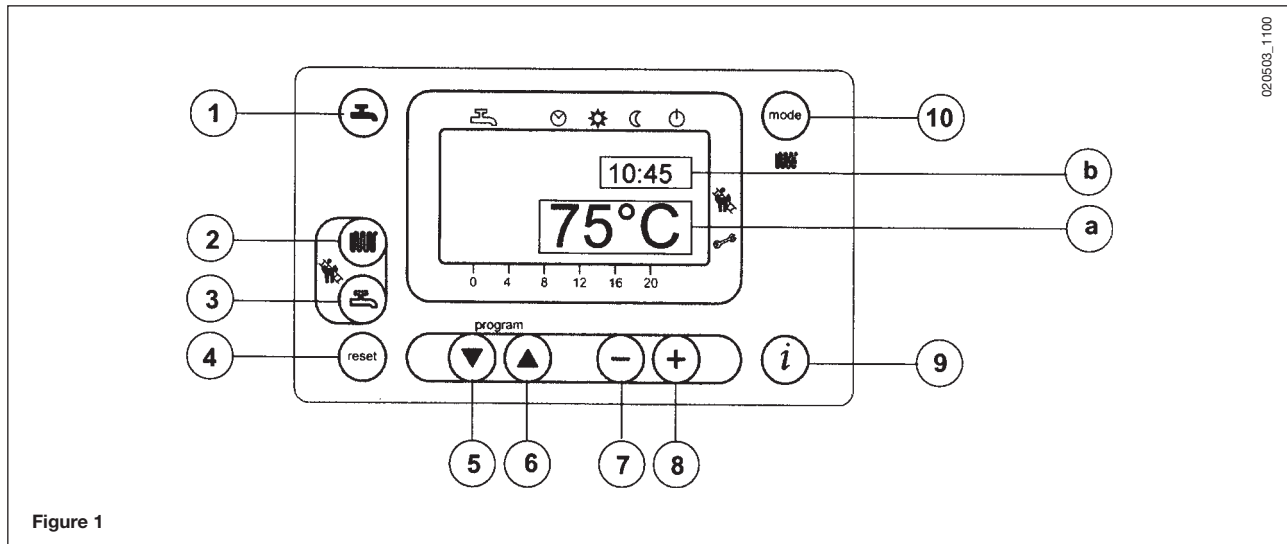


Figure 1

**IMPORTANT: Domestic Hot Water (D.H.W.) instructions here described, are to take in account only if the boiler is connected to a D.H.W. production system.**

#### KEYS

- Domestic hot water on/off key
- Central heating water temperature setting key
- Domestic hot water temperature setting key
- Reset key
- Program access and scroll keys
- Program access and scroll key
- Parameter setting key (decrease value)
- Parameter setting key (increase value)
- Data display reset key
- Central heating mode setting key

#### DISPLAY SYMBOLS

- Operation in domestic hot water mode
- Operation in central heating mode
- Operation in automatic mode
- Operation in manual mode at the maximum temperature set
- Operation in manual mode at minimum temperature
- Standby (off)
- Outdoor temperature
- Flame present (on)
- Resettable alarm warning

- a) MAIN display**
- b) SECONDARY display**

### 3.1 DESCRIPTION OF KEYS




**(2) Central heating water temperature setting key.** This key can be pressed to set the central heating water output temperature as described in point 3-3.

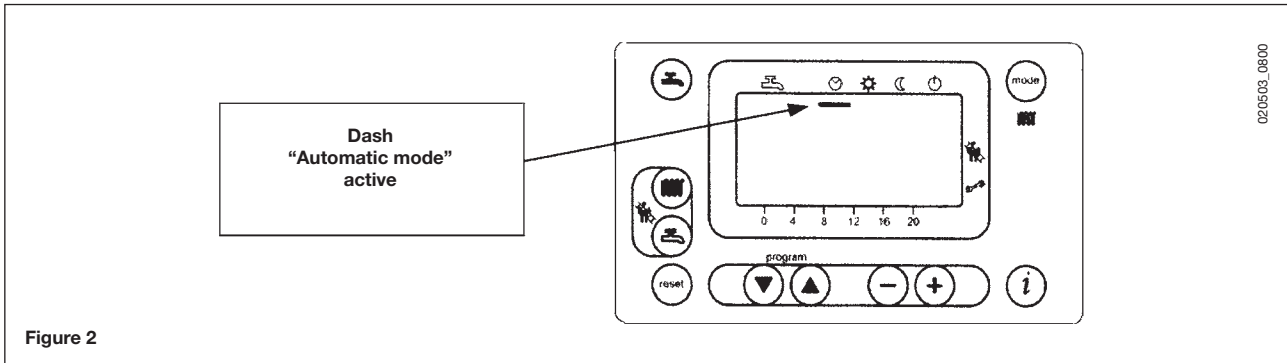







**(3) Domestic hot water temperature setting key.** This key can be pressed to set the domestic hot water temperature as described in point 3-4.




**(10) Central heating mode operating key.**

The  key can be pressed to activate four boiler central heating operating modes; these modes are identified by a black cursor line underneath the relative symbol on the display, and are as follows:



-  **Automatic operation.** Operation of the boiler is controlled by the timed program as described in point 3-5.1 “Daily timed program for operation of the central heating system”;
-  **Manual operation at the maximum temperature set.** The boiler comes into operation regardless of the timed program set. The operating temperature is that set using the  key (point 3-3: “Setting the maximum central heating temperature”);
-  **Manual operation at minimum temperature.** The operating temperature is that set in point 3-6: “setting the minimum central heating temperature”.
-  **standby.** The boiler does not work in central heating mode, although the antifreeze function is still enabled.





**(1) Domestic hot water on/off key:** This key can be pressed to activate or deactivate this function, which is identified on the display by a black cursor line under the symbol .





**(4) Reset key.** In case of a fault, referred to in point 3-7 “Faults and resetting the boiler”, the boiler can be restarted by pressing this key for at least two seconds. If this key is pressed with no fault present, the display will show the message “E153”, and the same key has to be pressed again (for at least two seconds) to restart the boiler.



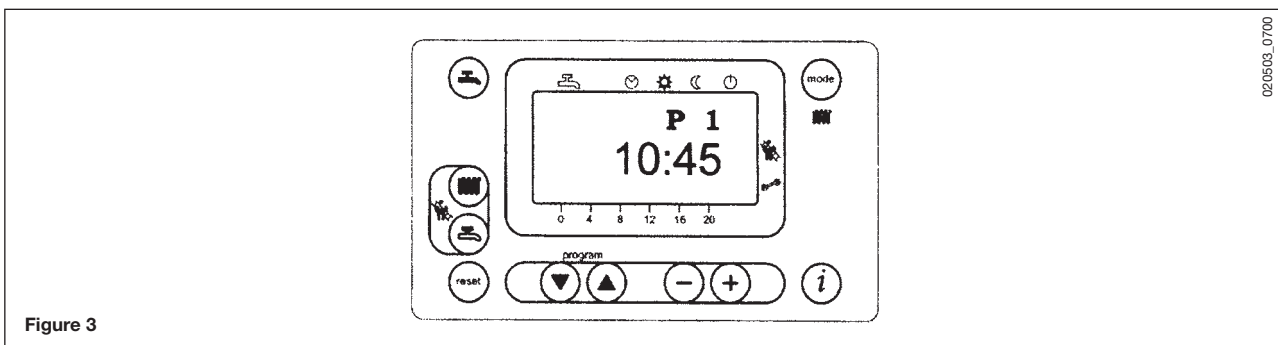
**(9) Data key.** This key can be pressed repeatedly to display the following information:






- Temperature (°C) of the domestic hot water ();
- outdoor temperature (°C) (); only provided with the outdoor temperature sensor probe connected.

Press either of the   keys to return to the main menu.






## 3.2 SETTING THE TIME




- Press either of the   keys to access the programming function; the display will show the letter P followed by a number (program line);








- press the   keys until the display shows P1, referring to the time to be set;
- press the   keys to set the time; on the display, the letter P will start to flash;
- press the  key to save and exit the programming function;

## 3.3 SETTING THE MAXIMUM CENTRAL HEATING TEMPERATURE

- Press the  key (2-figure 1) to set the central heating water temperature;
- Press the   keys to set the temperature required;
- press either of the   keys (1 or 10 - figure 1) to save and return to the main menu.







**N.b** – With the outdoor sensor connected, the  key (2 - figure 1) can be used to shift the central heating curve. Press the   keys to decrease or increase the room temperature in the premises to be heated.

## 3.4 SETTING THE MAXIMUM DOMESTIC HOT WATER TEMPERATURE

- Press the  key (3-figure 1) to set the maximum domestic hot water temperature;
- Press the   keys to set the temperature required;
- press either of the   keys (1 or 10 - figure 1) to save and return to the main menu.

## 3.5 SETTING THE DAILY PROGRAM FOR OPERATION IN CENTRAL HEATING AND DOMESTIC HOT WATER MODES





### 3.5.1 Setting the daily times for central heating mode operation


- Press either of the   keys to access the programming function;
  - a) press these keys until the display shows P11, referring to the program start time;
  - b) press the   keys to set the time;
- press the  key; the display will show P12, referring to the program end time;
- repeat the operations described in points a and b until the third and last cycle is reached (program line P16);
- press the  key to save and exit from the programming function.

### 3.5.2 Setting the daily times for domestic hot water mode operation

- Factory setting of D.H.W. function is enable (ON) while is disabled D.H.W. daily times program. To enable D.H.W. daily times program see section 14 (parameter H91).  
Setting the daily times for domestic hot water mode operation-Carry out the operations described in section 3.5.1 for program lines 31 to 36.

## 3.6 SETTING THE MINIMUM CENTRAL HEATING TEMPERATURE



- press either of the   keys to access the programming function;
- press these keys until the display shows P5, referring to the temperature to be set;
- press the   keys to set the temperature required.

This operating mode is enabled when minimum temperature central heating mode  is activated or when the daily central heating program does not require heat.

**N.B – With the outdoor sensor connected, parameter P5 can be used to set the minimum room temperature in the premises to be heated.**




### 3.7 TABLE FO USER-SETTABLE PARAMETERS


Parameter N.	Parameter description	Factory setting	Range
P1	Time of day setting	----	0...23:59
P5	Minimum central heating temperature setting (°C)	25	25..80
P11	Start of first daily period of automatic central heating	6:00	00:00...24:00
P12	End of first daily period of automatic central heating	22:00	00:00...24:00
P13	Start of second daily period of automatic central heating	0:00	00:00...24:00
P14	End of second daily period of automatic central heating	0:00	00:00...24:00
P15	Start of third daily period of automatic heating	0:00	00:00...24:00
P16	End of third daily period of automatic central heating	0:00	00:00...24:00
* P31	Start of first daily period of domestic hot water production	0:00	00:00...24:00
* P32	End of first daily period of domestic hot water production	24:00	00:00...24:00
* P33	Start of second daily period of domestic hot water production	0:00	00:00...24:00
* P34	End of second daily period of domestic hot water production	0:00	00:00...24:00
* P35	Start of third daily period of domestic hot water production	0:00	00:00...24:00
* P36	Fine End of third daily period of domestic hot water production	0:00	00:00...24:00
P45	Reset of daily central heating and domestic hot water production programs (factory settings). Press the - + keys together for about 3 seconds; the number 1 appears on the display. Confirm by pressing either of the   keys	0	0...1

\* Parameters for program lines P31 to P36 are displayed only if Domestic Hot Water (D.H.W.) program (parameter H91 see section 14) is activated.

### 3.8 FAULT WARNINGS AND RESETTING THE BOILER

If a fault occurs, a flashing warning code appears on the display.

The fault warnings appear on the main display (figure 1 a) together with the  symbol (Figure 4).

To reset, press the reset  button for at least two seconds.

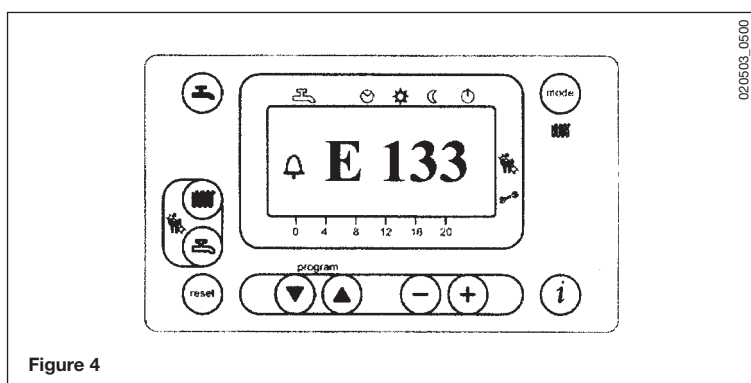


Figure 4

Fault warnings appear on the secondary display (figure 1 b) alternating with the time, both of them flashing (figure 4.1). It is not possible to reset malfunction warnings which appear on the secondary display as the cause of the alarm has first to be removed.

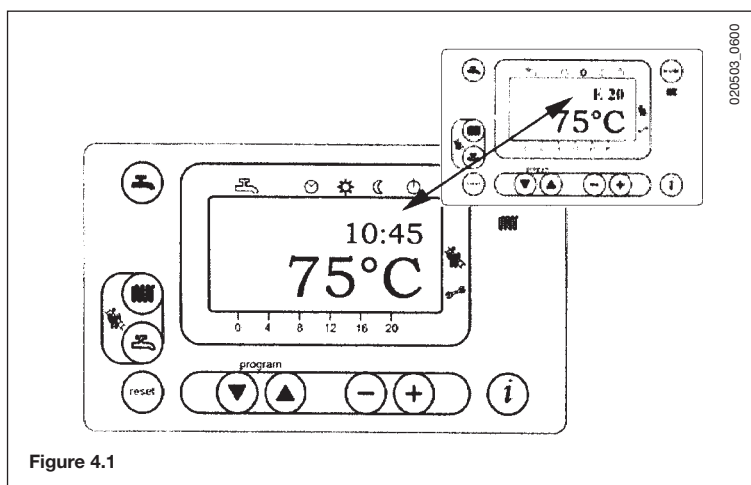




Figure 4.1

### 3.9 TABLE OF FAULTS AND ERROR MESSAGES

Error code	Description of fault	Corrective action
<b>E10</b>	Outdoor temperature sensor fault	call the authorised service centre.
<b>E20</b>	NTC output sensor failure	call the authorised service centre
<b>E40</b>	NTC return heating probe faulty	call the authorised service centre
<b>E50</b>	domestic hot water ntc sensor failure	call the authorised service centre
<b>E110</b>	Safety / fumes thermostat / thermal fuse / exchanger flange thermostat / heating return temperature probe tripped	See paragraph "CONTROL AND OPERATION DEVICES". press the reset key (for about 2 seconds: if this device is triggered repeatedly, call the authorised service centre)
<b>E111</b>	Delivery temperature higher than 95°C	If this fault persists, call the authorised service centre
<b>E128</b>	Loss of flame during operation (the ionization current has fallen below the limit)	Call an authorised service centre.
<b>E129</b>	Minimum fan speed limit is hurt	Call an authorised service centre.
<b>E132</b>	floor thermostat tripped	call the authorised service centre
<b>E133</b>	no gas	press the reset key (for about 2 seconds); if the fault persists, call the authorised service centre)
<b>E151</b>	boiler circuit board error	If  symbol is displayed, press the reset  button otherwise switch off the electricity supply to the boiler for at least 10 seconds; if the fault persists, call the authorised service centre. Check the positioning of the ignition and flame sensing electrode (see section 16).
<b>E153</b>	the reset key has been pressed inappropriately	press the key again (about 2 seconds)
<b>E154</b>	<b>No circulation or reverse flow</b>	<b>call the authorised service centre</b>
<b>E160</b>	fan speed threshold not reached	call the authorised service centre.
<b>E164</b>	no hydraulic pressure switch enabling signal	check that the system is at the rated pressure. (refer to the section on filling the system). if the fault persists, call the authorised service centre.

All the faults are displayed in order of importance; if several faults occur simultaneously, the first to be displayed is the one with highest priority. After the cause of the first fault has been removed, the second one will be displayed, and so on.

If any given fault occurs frequently, contact the authorised Service Centre.

### WARNING: POWER SUPPLY FAULTS

In case of electrical power supply faults when the boiler is in operation, no gas leakage will occur, as the gas valve will turn off leaving the gas duct closed. The boiler will not signal any failure (lockout error will not appear), and, in case the heating request is still pending after the electrical power supply resumes, it restart to light on the burner starting a new heating cycle.

## 4. FILLING THE SYSTEM

**IMPORTANT:** Regularly check that the pressure gauge (1 - figure 17) reads out a pressure of 1 - 1.5 bar when the central heating system is cold. Open the boiler drain cock (16 - figure 17) to reduce pressure if it is too high. Open the filling cock to increase pressure if it too low.

Always open the filling cock very slowly to allow any air to bleed off.

If the pressure in the system drops frequently, contact an authorised service centre to have the system checked.

**N.B.:** Take special care when filling the heating system. In particular, open any thermostat valves in the system, ensure the water enters slowly in order to prevent the formation of air inside the primary circuit until operating pressure is reached. Lastly, vent any radiators in the system. **BAXI** declines all liability for damage deriving from the presence of air bubbles in the primary exchanger due to the incorrect or imprecise observance of the above.

## 5. SWITCHING THE BOILER OFF

To shut down the boiler switch off the electrical supply to the appliance.

## 6. PROLONGED STANDSTILL OF THE SYSTEM. FROST PROTECTION

We recommend you avoid draining the whole system as water replacements engender purposeless and harmful limestone deposits inside the boiler and on the heating elements.

In case the boiler is not operated during wintertime and is therefore exposed to danger of frost we suggest you add some specific-purpose anti-freeze to the water contained in the system (e.g.: propylene glycole coupled with corrosion and scaling inhibitors).

The electronic management of boilers includes a “frost protection” function in the central heating system which operates the burner to reach a heating flow temperature of 30° C when the system heating flow temperature drops below 5°C.

The frost protection function is enabled if:

- \* electrical supply to the boiler is on;
- \* the gas service cock is open;
- \* the system pressure is as required;
- \* the boiler is not blocked.

## 7. SERVICING INSTRUCTIONS AND GAS CHANGE

To maintain efficient and safe operation of your boiler have it checked by a Qualified Service Engineer at the end of every operating period.

Careful servicing will ensure economical operation of the system.

Do not clean the outer casing of the appliance with abrasive, aggressive and/or easily flammable cleaners (i.e.: gasoline, alcohol, and so on). Always isolate the electrical supply to the appliance before cleaning it (see section 5 Turning off the boiler).

***These boilers produced for natural gas can be converted to work with LPG.***

***Any gas change should be performed by an authorised person.***

***Servicing shall be carried out only by authorised personnel.***

***For service and spare parts contact Hydroheat Supplies on (03) 9588 1299.***

## 8. GENERAL INFORMATION

The following remarks and instructions are addressed to Service Engineers to help them carry out a faultless installation. Instructions regarding lighting and operation of the boiler are contained in the 'Instructions pertaining to the user' section.

Note that installation, maintenance and operation of the gas appliances must be performed exclusively by qualified personnel in compliance with current standards.

Please note the following:

- Install the boiler in a permanent ventilated central heating boiler room.
- This boiler can be connected to any type of convector plates, radiators, thermoconvectors. Design the system sections as usual though taking into account the available output / pump head performances.
- Do not leave any packaging components (plastic bags, polystyrene, etc.) within children's reach as they are a potential source of danger.
- Initial lighting of the boiler must be effected by a Qualified Service Engineer.
- Make sure that the room where the boiler is installed has a sufficient supply of air to ensure complete combustion of the gas consumed by the appliance. Install unblockable ventilation grilles as necessary in accordance with the Rules in force.
- Connect the boiler directly to an efficient flue to vent all fumes and combustion gases outdoors. Make sure that the pipe connecting the boiler to the flue is not smaller in diameter than the boiler's flue outlet. Make sure that the flue is in good condition and free from holes or cracks that could reduce draw.

Failure to observe the above will render the guarantee null and void.

### **WARNING - Before Leaving**

Test the operation of the appliance after installation is complete. Check all connections for gas leaks with soap and water. **DO NOT** use a naked flame for detecting leaks. When satisfied with the boiler, please instruct the user on the correct method of operation. In case the appliance fails to operate correctly after all checks have been carried out, refer to the authorised service provider in your area".

## 9. INSTRUCTIONS PRIOR TO INSTALLATION

This boiler is designed to heat water at a lower than boiling temperature at atmospheric pressure. The boiler must be connected to a central heating system and to a domestic hot water supply system in compliance with its performances and output power.

**IMPORTANT! The following components are not installed in the boiler as supplied. It is the installer's responsibility to provide them:**

- Expansion vessel;
- Pressure safety valve;
- Circulation pump;
- Filling system cock.

Before connecting the boiler have the following operations effected:

- a) careful checking that the boiler is fit for operation with the type of gas available. For more details see the notice on the packaging and the label on the appliance itself.
- b) careful checking that the flue terminal draft is appropriate; that the terminal is not obstructed and that no other appliance exhaust gases are expelled through the same flue duct, unless the flue is especially designed to collect the exhaust gas coming from more than one appliance, in conformity with the standards and regulations in force.
- c) careful checking that, in case the flue has been connected to pre-existing flue ducts, thorough cleaning has been carried out in that residual combustion products may come off during operation of the boiler and obstruct the flue duct.

To ensure correct operation of the appliance and avoid invalidating the guarantee, observe the following precautions:

## 1. Heating circuit

### 1.1.new system

Before proceeding with installation of the boiler, the system must be cleaned and flushed out thoroughly to eliminate residual thread-cutting swarf, solder and solvents if any, using suitable proprietary products. To avoid damaging metal, plastic and rubber parts, use only neutral cleaners, i.e. non-acid and non alkaline. The recommended products for cleaning are:

SENTINEL X300 or X400 and FERNOX heating circuit restore. To use this product proceeding strictly in accordance with the maker's directions.

### 1.2. existing system

Before proceeding with installation of the boiler, the system must be cleaned and flushed out to remove sludge and contaminants, using suitable proprietary products as described in section 1.1.

To avoid damaging metal, plastic and rubber parts, use only neutral cleaners, i.e. non-acid and non-alkaline such as SENTINEL X100 and FERNOX heating circuit protective. To use this product proceeding strictly in accordance with the maker's directions.

Remember that the presence of foreign matter in the heating system can adversely affect the operation of the boiler (e.g. overheating and noisy operation of the heat exchanger).

---

**Failure to observe the above will render the guarantee null and void.**

---

## 10. BOILER INSTALLATION AND DIMENSIONS

Install the boiler in a position that ensures easy maintenance. You must be able to fully open the front access door and have adequate access to the rear of the boiler.

If possible, install the boiler on a raised base of 200 mm in height to facilitate drainage of flue condensate.

When calculating the weight of the boiler on the floor, bear in mind the weight of the water in the heat exchanger (see table 1).

Adjust the levelling feet to compensate for any unevenness in the floor.

Install the necessary utility connections starting from the water and gas connections on the rear of the boiler (see table 1 for fitting type and size).

The following steps are strongly recommended:

- Install two shut-off valves, one on the heating circuit delivery pipe (MR) and the other on the return pipe (RR) so that you can service the boiler without having to drain the entire heating system.
- Use a metal pipe to connect the boiler's gas connection to the gas supply point, and fit a (mandatory) shut-off valve upstream from the boiler.
- Fit three-part joints in the water and gas connections to and from the boiler to separate it mechanically from utility supplies.
- Fit a water separator (header).
- Install an automatic water filling system to keep the heating circuit full.

**These appliances do not have any circulation pump, expansion tank or safety valve. These devices must therefore be provided elsewhere in the system, and must be sized to suit the system's thermal capacity.**

Connect the flue condensate drain pipe to a suitable water drain, ensuring an adequate slope.

To drain the boiler, use the drain tap at the rear.

**N.B.:** Take special care when filling the heating system. In particular, open any thermostat valves in the system, ensure the water enters slowly in order to prevent the formation of air inside the primary circuit until operating pressure is reached. Lastly, vent any radiators in the system. **BAXI** declines all liability for damage deriving from the presence of air bubbles in the primary exchanger due to the incorrect or imprecise observance of the above.



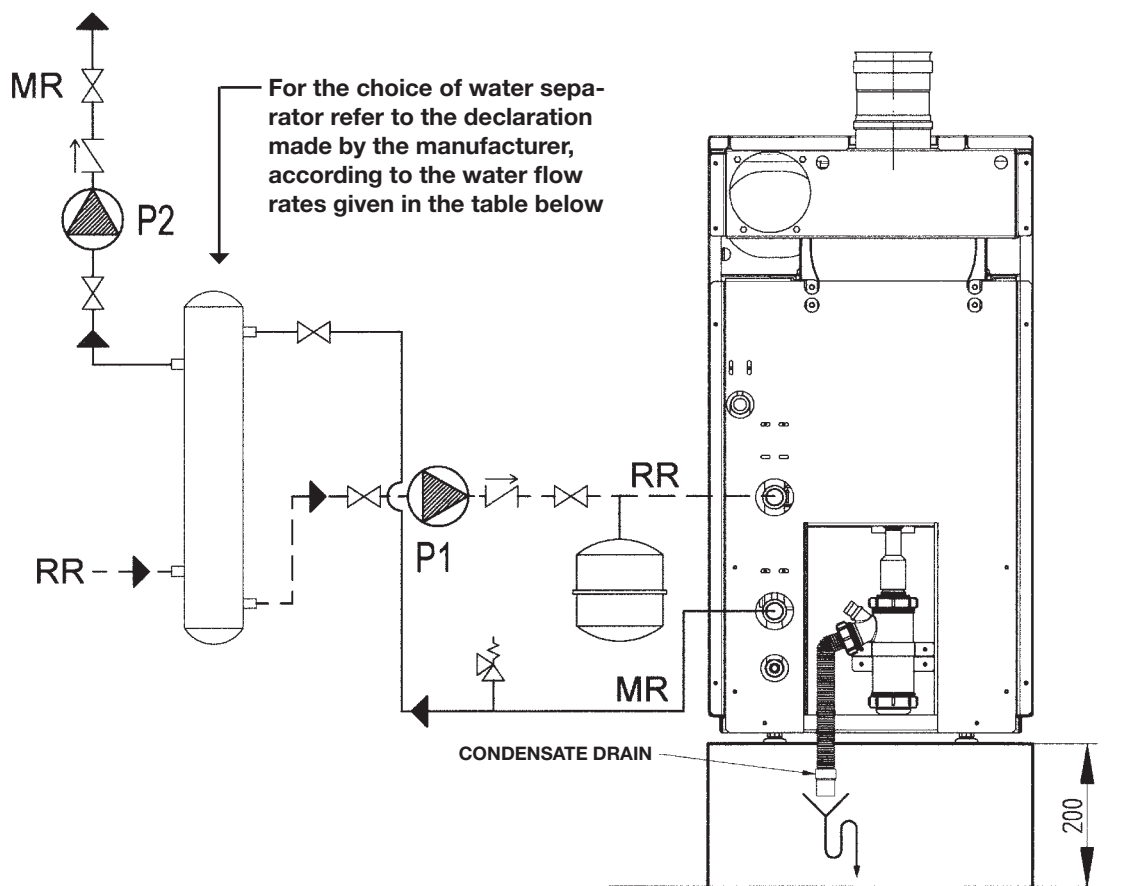


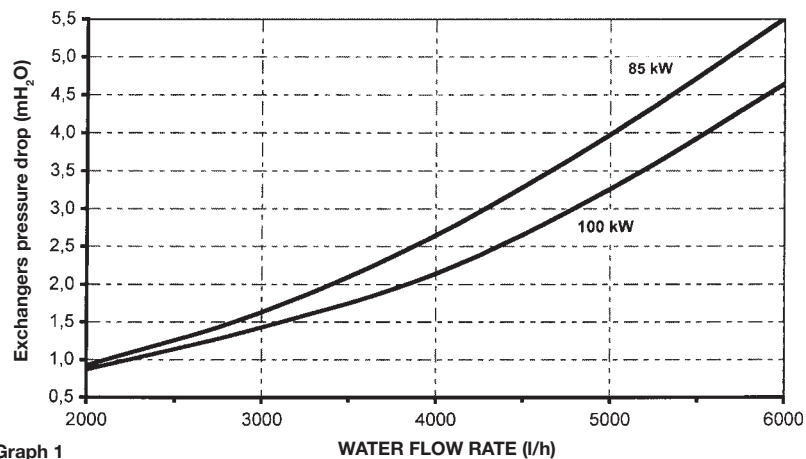
Figure 6

CT\_0807 7 0902\_2502

## 10.1 BOILER PRESSURE LOSS

POWER HT Model	Minimum water flow rate l/h	Water flow rate with $\Delta t=20^{\circ}\text{K}$ l/h
1.850	1900	3700
1.1000	2100	4300
1.1200	2600	5200
1.1500	3300	6500

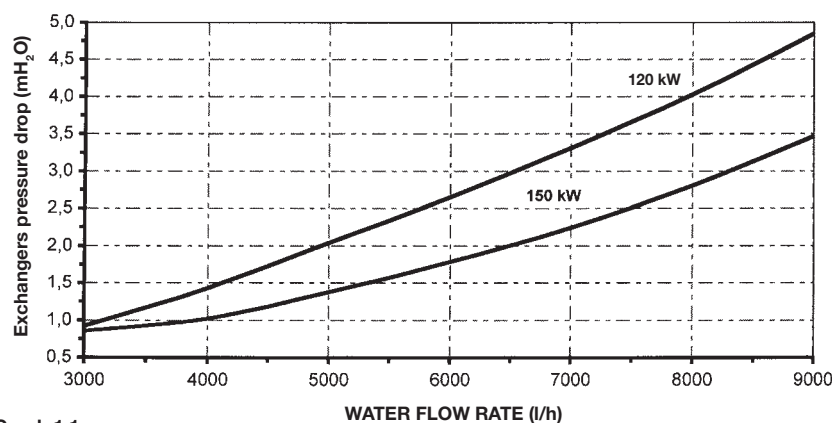
Check that the water flow rate is no lower than as stated



Graph 1

0502\_2105

**POWER HT  
1.850 - 1.1000  
EXCHANGERS  
PRESSURE DROP.**



Graph 1.1

0601\_2008

**POWER HT  
1.1200 - 1.1500  
EXCHANGERS  
PRESSURE DROP.**



# 11. CHIMNEY FLUE CONNECTION

## 11.1 CONNECTOR WITH B23 TYPE

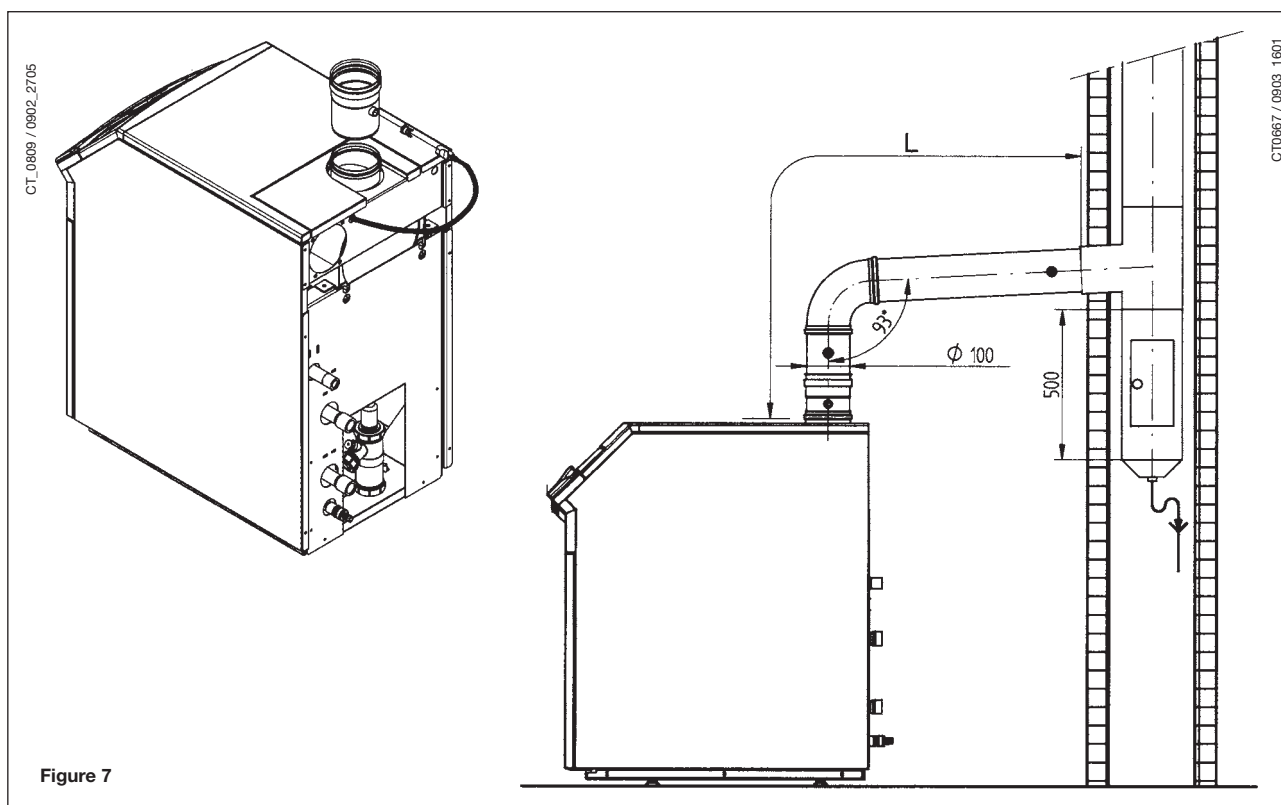
Connect the boiler to the flue using a pipe made of stainless steel or plastic material with an internal diameter of 100 mm, capable of resisting normal mechanical stresses over time, as well as high temperatures ( $<120^{\circ}\text{C}$ ) and the chemical effects of fuel gases and their condensates.

**Insert the flue-gas union and fasten the connector to the flue-gas thermostat before hooking up to the flue.**

Whenever possible use a flue connection that can be disconnected for maintenance.

**Important! Horizontal flue sections must have a minimum slope of  $3^{\circ}$  towards the boiler.**

Flue accessories made of plastic material for cascade or single installations are available (diameter 110 mm)



**In case exhaust and intake flues not supplied by BAXI S.p.A. have been installed, these must be certified for the type of use and must have a maximum pressure drop in accordance with the values reported in the table.**

To ensure the correct rated heat input to the maximum and minimum heat input, it is necessary to update the speed (rpm) of the fan, it depends on the length of the pipes, in accordance with the installation of flue and air pipes as indicated in the tables below.

The factory-set value is referred to the minimum length of flue pipe (0÷10 m). To carry such updating, changing the speed of the fan at the (rpm and pwm%) , refer to par. 13÷14.

Max. length of flue duct ( L ) : **20 m**

Each  $90^{\circ}$  bend reduces the duct max. length by : **1 m**

Each  $45^{\circ}$  bend reduces the duct max. length by : **0,5 m**

**TABLE FUMES PRESSURE AVAILABLE**

	$\Delta P$ available flue duct B23 Ø 100
HT 1.850	110
HT 1.1000	150
HT 1.1200	170
HT 1.1500	280

**WARNING**

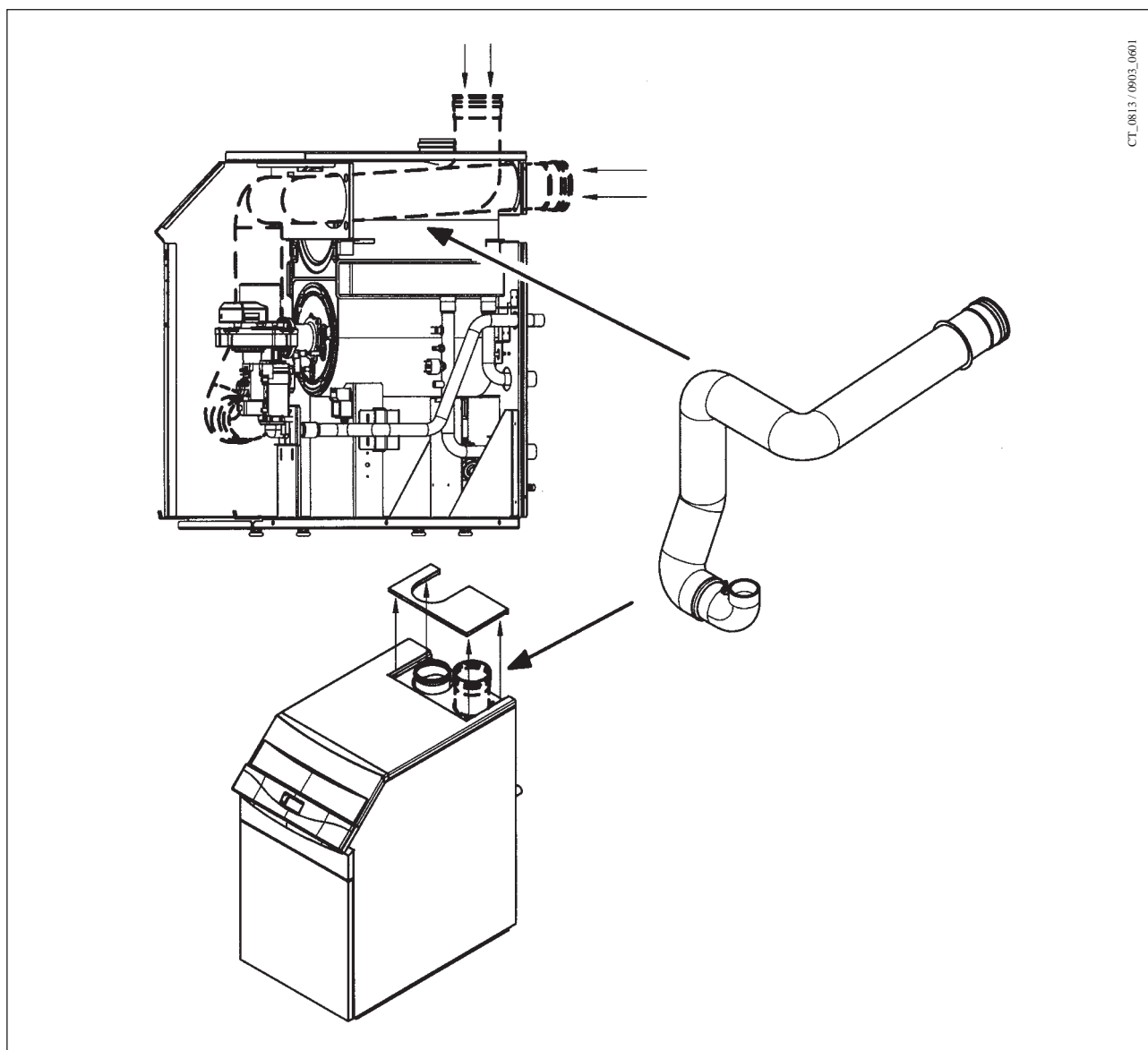
*To guarantee more operating insurance it is necessary to assure the flue pipes to the wall using the apposite clamps.*

## 11.2 CONNECTOR WITH C53 TYPE

The kit is used to introduce combustion air from outside the installation area and comprises a hose to be installed in the venturi body.

Please consult the instructions supplied with the kit.

For air ducts (diameter and length), see the kit manual.



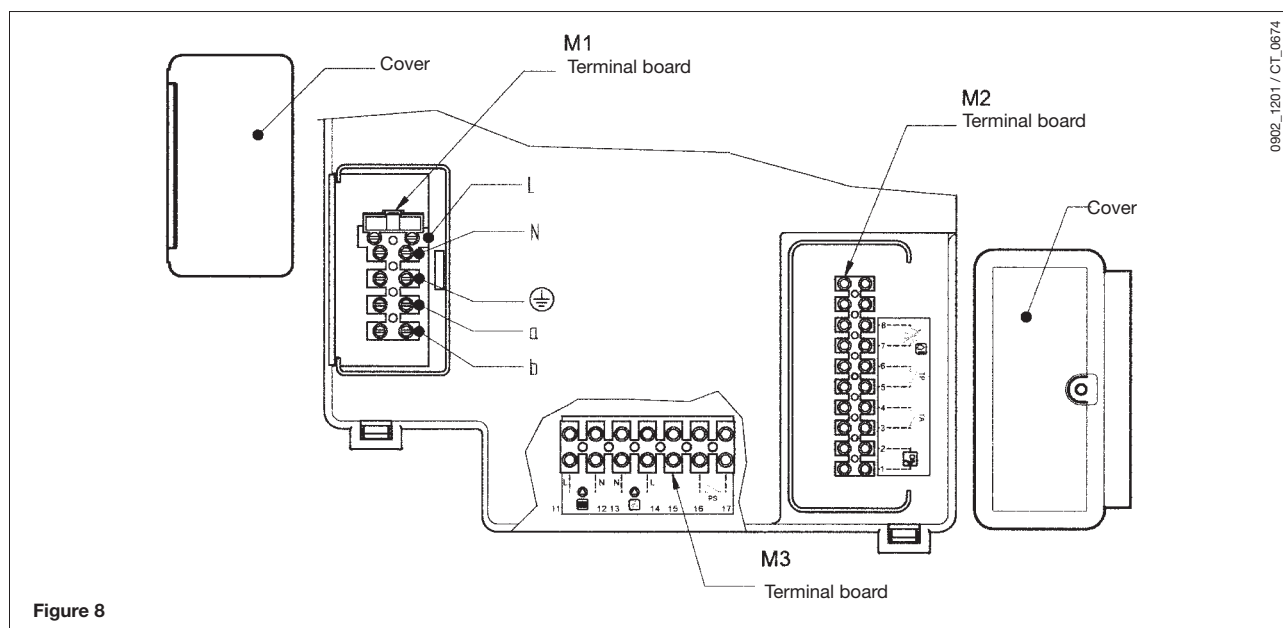
## 12. MAKING THE ELECTRICAL CONNECTIONS

Electrical safety of the appliance is only guaranteed by correct grounding, in accordance with the rules in force. Connect the boiler to a 230V monophase + ground power supply by means of the three-pin cable supplied with it and make sure you connect polarities correctly.

**Use a double-pole switch with a contact separation of at least 3mm in both poles.**

In case you replace the power supply cable fit a HAR H05 VV-F' 3x0.75mm<sup>2</sup> cable with an 8mm diameter max.

**IMPORTANT:** Check that the overall current drawn by accessories connected to the appliance is less than 2 A. If the value is greater, a relay must be wired between the boiler control circuit board and the accessories drawing the higher current.



### 12.1 TERMINAL BLOCKS ACCESS

- Cut off power to the boiler with the two-pole switch.
- Remove the top fascia panel cover (which is held by magnets).
- Unscrew the two screws holding the fascia panel in place.
- Swing the fascia panel forwards.

#### Main terminal block M1

- Remove the clip-on cover from terminal strip M1.
- The main terminal block incorporates a fast blow 3.15 A fuse (figure 8). Remove the black fuse holder to check and/or replace the fuse.

#### Terminal block M2

- Unscrew the fixing screw and remove the cover from terminal block M2.

#### Terminal block M3

- Unscrew the fixing screws and remove the main cover.

## 12.2 CONNECTING THE PUMPS

The pumps of the heating system (P1 and P2) have to be connected to boiler terminal block following the wiring of figure 9, a relay must be wired between the boiler control circuit board and the pumps.

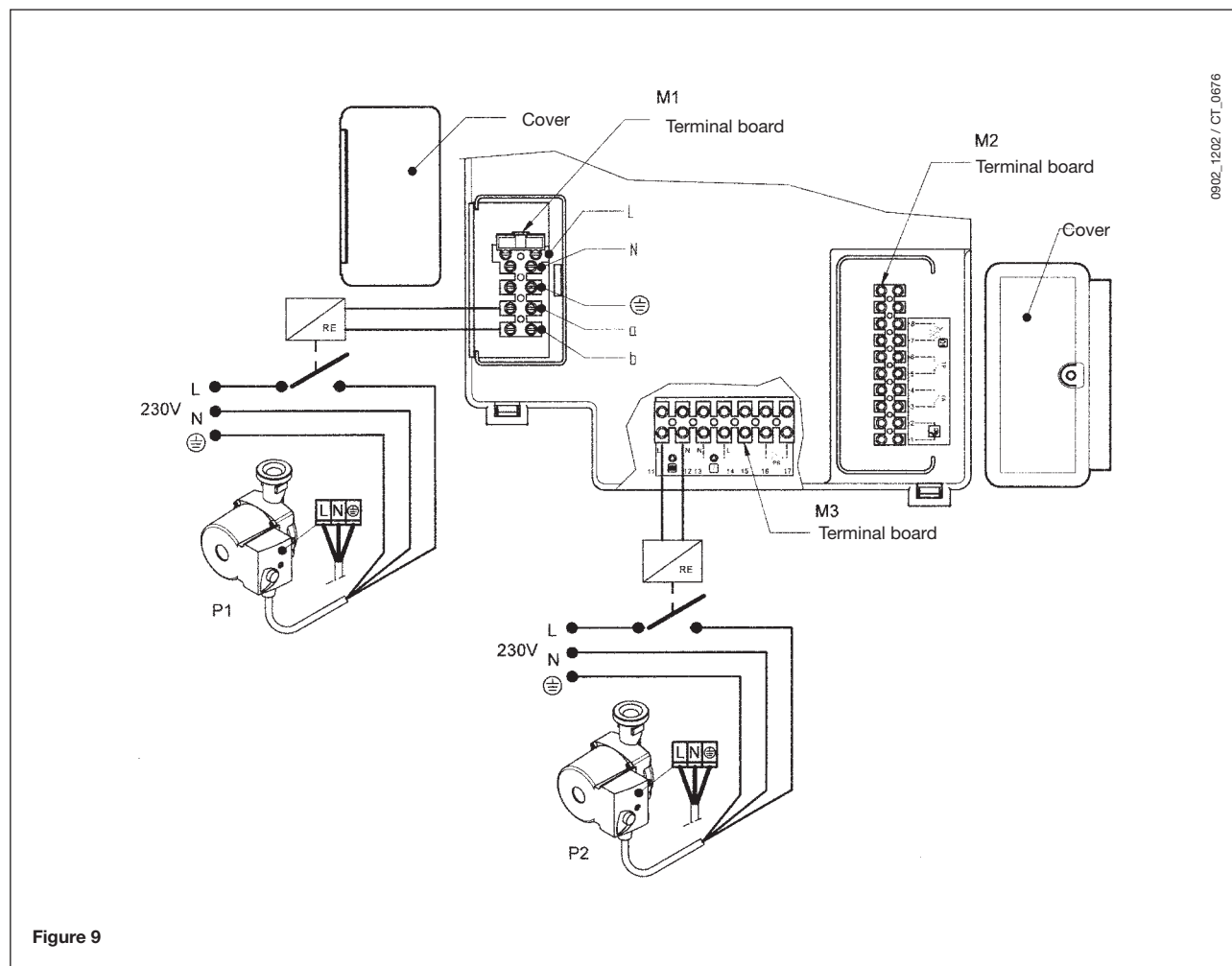


Figure 9

## 12.3 DESCRIPTION OF THE ELECTRICAL CONNECTIONS TO THE BOILER

Turn the control box downward to access terminal blocks M1 and M2 used for the electrical connections by removing the two protective covers (see figure 8).

**Terminals 1-2:** connections for the optional SIEMENS QAA73 temperature regulator. These connections do not have any specific polarity.

Remove the bridge between terminals 1-2 "TA" on terminal block M1.

Read the instructions provided with the temperature regulator to ensure correct installation and programming.

**Terminals 3-4:** room temperature thermostat "TA". Thermostats with integral accelerator resistor must not be used. Check that there is no voltage across the ends of the two thermostat connection wires.

**Terminals 5-6:** floor temperature thermostat connection "TP" (commercially available device). Check that there is no voltage across the ends of the two thermostat connection wires.

**Terminals 7-8:** connections for the optional SIEMENS QAC34 outdoor temperature sensor. Read the instructions provided with the outdoor temperature sensor to ensure correct installation.

**Terminals 9-10:** connections for the optional domestic hot water priority sensor, for connecting single system boilers to external DHW boilers.

**Terminals a-b (230V AC; 50 Hz; 0,5 A max;  $\cos \varphi > 0,8$ ):** electricity supply for boiler pump. (Feeding relay coil).

## 12.4 CONNECTING THE QAA73 TEMPERATURE REGULATOR

The SIEMENS model QAA73 temperature regulator (optional accessory) must be connected to terminals 1-2 of terminal block M2 in figure 8.

The jumper across terminals 3-4, provided for connection of a room temperature thermostat, must be removed. The settings of the domestic hot water temperature and domestic hot water production schedule must be made using this device.

The timed program of the central heating circuit must be set on the QAA73 if there is a single zone, or in relation to the zone controlled by the QAA73 device.

The timed program for the central heating circuit of the other zones can be set directly on the boiler control panel.

See the instructions provided with the QAA73 temperature regulator for the user parameter programming procedure.

### QAA73: parameters which can be set by the installer (service)

By pressing the two PROG buttons together for at least three seconds it is possible to access the list of parameters that the installer can display and/or set.

Press either of these buttons to change the parameter to display or change.

Press the [+] or [-] key to change the value displayed.


Press either of the PROG buttons again to save the change.

Press the information button (i) to quit programming.

Here follows a list of the most commonly used parameters:

Line no.	Parameter	Range	Default value
70	HC1 gradient Selection of central heating circuit temperature curve "kt"	2.5...40	15
72	HC1 max. output Central heating system maximum output temperature	25...85	85
74	Type of building	Light, Heavy	Light
75	Room compensation Activation/deactivation of the influence of the room temperature. If it is deactivated, the outdoor temperature sensor must be installed.	on HC1 on HC2 on HC1+HC2 nil	On HC1
77	Automatic adaptation of the temperature curve "kt" in relation to the room temperature.	On - off	On
78	Opt Start Max Maximum time the boiler is switched on ahead of the timed program to optimise the temperature in the premises.	0...360 min	0
79	Opt Stop Max Maximum time the boiler is switched off ahead of the timed program to optimise the temperature in the premises.	0...360 min	0
80	HC2 gradient	2.5...40 --.- = not active	--.-
90	DHW Red Setp Minimum temperature of the domestic domestic hot water	10...58	10
91	DHW program Selection of the type of timed program for domestic hot water.	24 h/day TSP HC-1h TSP HC TSP DHW	24 h/day
	24 h/day PROG HC-1h PROG HC PROG ACS = always on = as HC1 central heating program less one hour = as central heating program = specific domestic hot water program (see also program lines 30-36)		

### - fault messages

In the event of fault, the display panel on the QAA73 shows the flashing symbol . Press the information key (i) to display the error code and a description of the fault (see table on paragraph 3.9).

## 12.5 CONNECTING THE OUTDOOR TEMPERATURE SENSOR PROBE




The SIEMENS model QAC34 outdoor temperature sensor probe (optional accessory) must be connected to terminals 7-8 of terminal board M2 in figure 8.

The procedures for setting the gradient of the temperature curve “kt” vary depending on the accessories connected to the boiler.

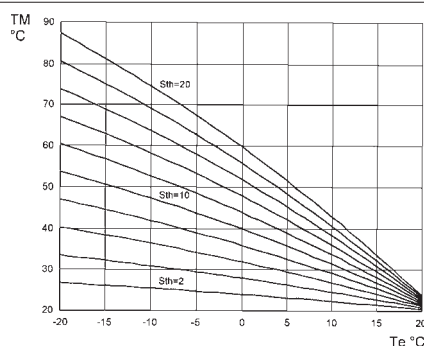
### a) Without QAA73 room temperature regulator:

The temperature curve “kt” must be selected by setting parameter H532 as described in section 14 “setting the boiler parameters”.

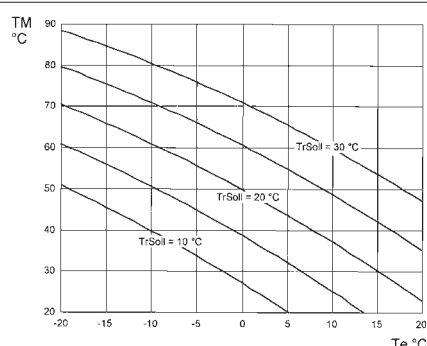
See graph 1 for selecting the curve referred to a room temperature of 20°C.

The chosen curve can be shifted by pressing the  (2), button (2) on the boiler control panel, and modifying the value displayed by pressing the  and  keys. See graph 2 for curve selection. (The example show in graph 3 refers to the curve Kt=15.

Increase the value displayed if the room temperature required is not reached inside the premises for central heating.



Graph 2



Graph 3

TM = Flow temperature  
Te = Composite outside temperature  
Sth = Kt Curve

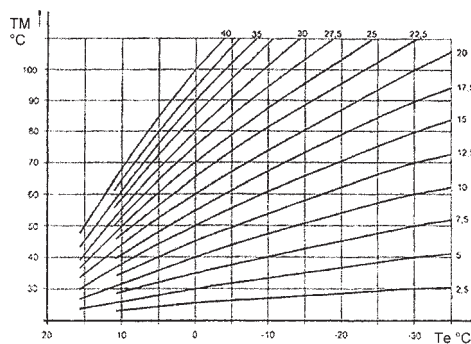
020523\_0600

### b) with QAA73 room temperature regulator:

The temperature curve “kt” must be selected by setting parameter 70 “HC1 curve” of the QAA73 room temperature control device as described in section 12.4 “QAA73: parameters which can be set by the installation (service) engineer”.

See graph 4 for selecting the curve referred to a room temperature of 20°C.

The curve is shifted automatically on the basis of the room temperature set using the QAA73 climate control. If the system is divided into zones, the temperature curve “kt” relating to the part of the system not controlled by the QAA73 must be selected by setting parameter H532 as described in section 17 “setting the boiler parameters”.



Graph 4

TM = Flow temperature  
Te = Composite outside temperature

020523\_1000

**c) with AGU2.500 for control of a low temperature system:**

Refer to the instructions provided with the AGU2.500 accessories for connection and control of a low temperature zone.

In this case some electronic parameters must be modified (see §14) (H552-H553-H632).

## 12.6 CONNECTING A ZONE SYSTEM

The electrical connection and settings needed to control a system divided into zones vary depending on the accessories connected to the boiler.

**a) Without QAA73 room temperature control device:**

The contact relating to the request for operation of the various zones must be parallel-connected and connected to terminal 3-4 "TA" of terminal block M2 in figure 10. The jumper present must be removed.

The central heating temperature is selected directly on the boiler control panel in accordance with the instructions provided for the user in this manual.

**b) with QAA73 room temperature control device:**

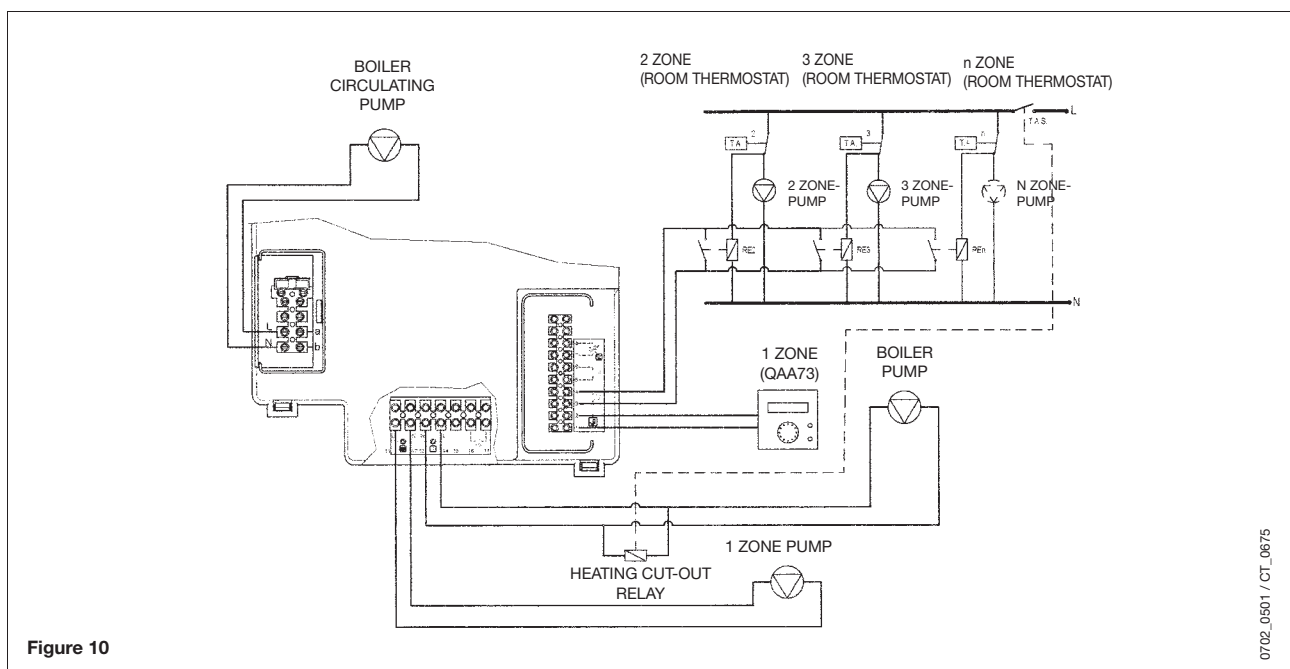
The pump relating to the room controlled by the QAA73 temperature control device must be supplied with electricity by means of terminals 11-12 of terminal block M3 in figure 10.

The contact relating to the request for operation of the other zones must be parallel-connected and connected to terminal 3-4 "TA" of terminal block M2 in figure 10. The jumper present must be removed.

The central heating temperature of the zone controlled by the QAA73 is set automatically by the QAA73 itself. The central heating temperature of the other zones must be selected directly on the boiler control panel.

In this case some electronic parameters must be modified:

H552 = 50, H632 = 00001111.



**c) with AGU2.500 for control of a low temperature system:**

Refer to the instructions provided with the AGU2.500 accessories for connection and control of a low temperature zone.

In this case some electronic parameters must be modified (see §14) (H552-H553-H632).

## 12.7 DOMESTIC HOT WATER CIRCUIT ELECTRIC PUMP CONNECTIONS

Fit the hot water tank after the hydraulic header.

Connect the pump of the external DHW boiler to terminals 13-14 on terminal block M3 (figure 9).

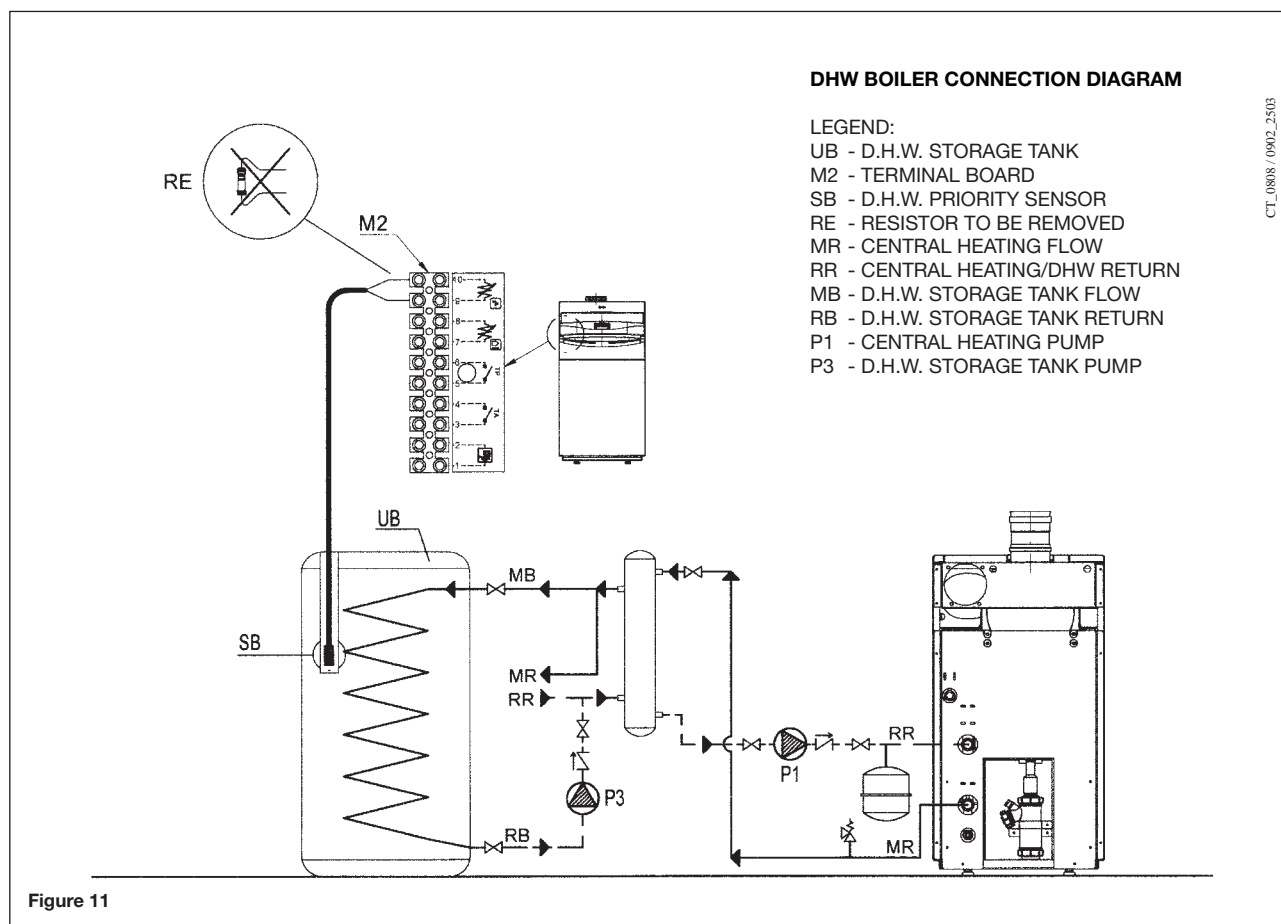
Make sure that the pump has the following specifications:

**230 V AC; 50 Hz; 1 A max;  $\cos \varphi > 0.8$ .**

If the specifications of the installed pump are different, a relay must be wired between the boiler control circuit board and the pump.

Remove the resistor from terminals 9-10 of terminal block M2 (figure 11), and connect the domestic hot water priority NTC sensor, which is supplied as an accessory.

The sensing element of the NTC device must be located in the pocket provided on the storage tank (figure 11). The temperature and on-off programming of the domestic hot water supply are selected directly from the boiler control panel, as described in this manual under the user instruction headings.



If the installation is divided into zones, a relay has to be de-activated to switch off power to the zone pumps, as shown in the diagram in figure 10.



## 13. ADJUSTING THE GAS VALVES

POWER HT models 1. 850 and 1.1000 have a single gas valve (figure 12 a).

POWER HT models 1. 1200 and 1.1500 have a double gas valve (figure 12 b).

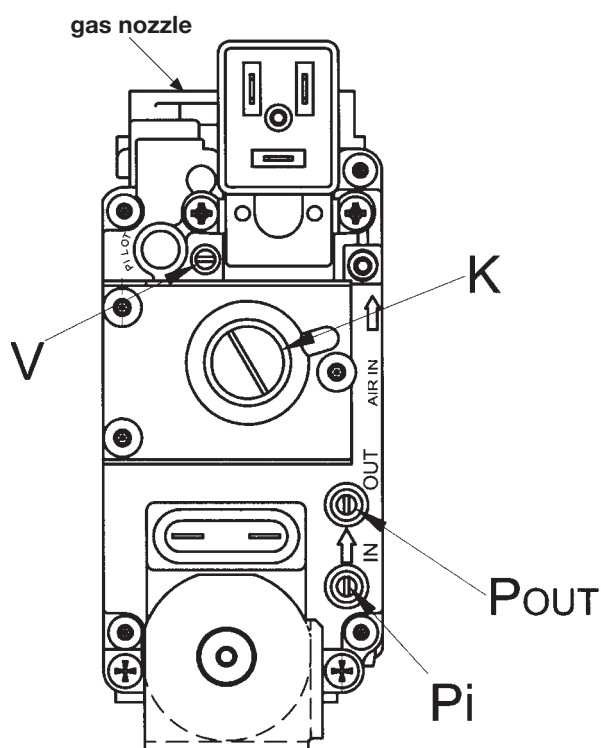


Figure 12a

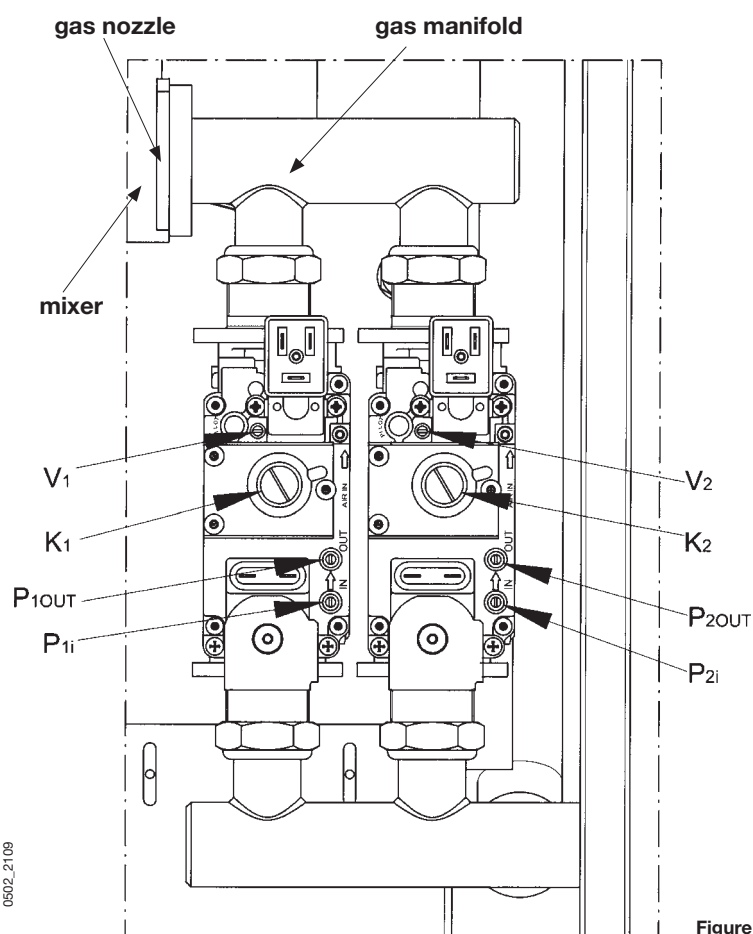





Figure 12b

### LEGEND:


- P<sub>i</sub>:** Gas supply pressure connection point
- P out:** Pressure connection point for measurement of the OFFSET
- V:** Gas flow adjuster screw
- K:** OFFSET adjuster screw

## 13.1 SINGLE GAS VALVE MODELS (POWER HT 1.850 AND 1.1000) FIGURE 12a

Proceed as follows to adjust the single gas valve:




- Insert the fume analysis probe into the fume sampling hole as instructed in section 17 (figure 15).
- Switch on the boiler, activating the “setting function” from the control panel by pressing and holding the  and  keys simultaneously until the ► symbols are displayed, positioned as illustrated in figures 13a and 13b.
- Press the  key to set the maximum heat output, with the display showing 100% (figure 13a).

**Caution: in the event of the boiler failing to ignite, or when replacing the gas valve, the recommended procedure is to tighten the adjuster screw (V) fully and then back off 3 turns, repeating the steps described above.**


- Turn the gas valve adjuster screw **V** so as to set the CO<sub>2</sub> values as indicated in table 2.1 for natural gas (G20) and in table 2.2 for propane (LPG):
  - Turn the screw anti-clockwise to increase the CO<sub>2</sub> level.
  - Turn the screw clockwise to decrease the CO<sub>2</sub> level.
- Press the  key to set the minimum heat output, with the display showing 0% (figure 13b).
- Turn the gas valve adjuster screw **K** so as to set the CO<sub>2</sub> values as indicated in table 2.1 for natural gas (G20) and in table 2.2 for propane (LPG):
  - Turn the screw clockwise to increase the CO<sub>2</sub> level.
  - Turn the screw anti-clockwise to decrease the CO<sub>2</sub> level.

## 13.2 DOUBLE GAS VALVE MODELS (POWER HT 1.1200 AND 1.1500) FIGURE 12b

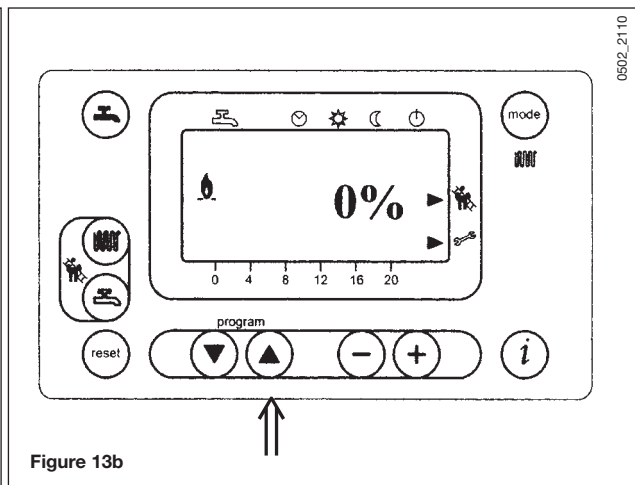
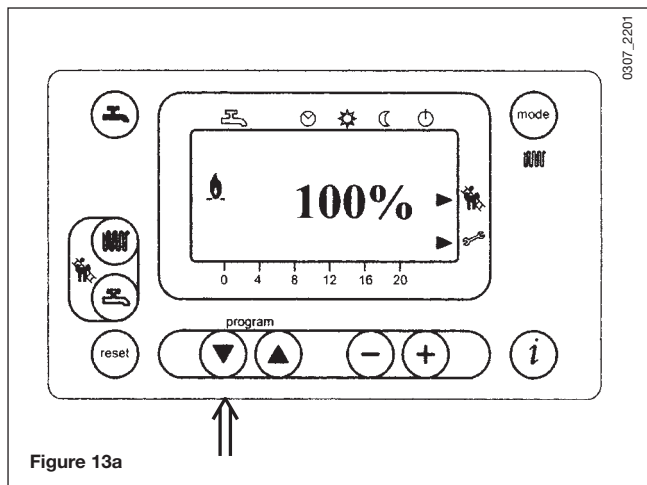
Proceed as follows to adjust the double gas valve:

- Connect a pressure gauge to the P1OUT pressure measurement hole on valve 1.
- Insert the probe of the flue gas analyzer in the sampling port as indicated in heading 17 - figure 15.
- Switch on the boiler, activating the “setting function” from the control panel by pressing and holding the  and  keys simultaneously until the ► symbols are displayed, positioned as illustrated in figures 13a and 13b.
- Press the  key to set the maximum heat output, with the display showing 100% (figure 13a).

**Caution: in the event of the boiler failing to ignite, or when replacing the gas valves, the recommended procedure is to tighten the adjuster screws (V1) and (V2) fully and then, depending on the model, back off 2¼ turns (POWER HT 1.1150 and 1.1200) or 2½ turns (POWER HT 1.1500), repeating the steps described above.**

- Turn both gas valve adjuster screws (V1) and (V2) so as to set the CO<sub>2</sub> values as indicated in table 2.1 for natural gas (G20) and in table 2.2 for propane (LPG):
  - Turn the screw clockwise to decrease the CO<sub>2</sub> level.
  - Turn the screw anti-clockwise to increase the CO<sub>2</sub> level.
- Press the  key to set the minimum heat output, with the display showing 0% (figure 13b).
- Turn the adjuster screw K1 of gas valve 1 so as to set the pressure value (Pout) as indicated in table 2.1 for natural gas (G20) and in table 2.2 for propane (LPG):
  - c. Turn the screw clockwise to increase pressure (CO<sub>2</sub> increasing).

- d. Turn the screw anti-clockwise to decrease pressure (CO<sub>2</sub> decreasing).
- Remove the pressure gauge from the P1OUT port and connect to the P2OUT port of gas valve 2.
- Turn the adjuster screw K2 of gas valve 2 so as to set the pressure value (Pout) as indicated in table 2.1 for natural gas (G20) and in table 2.2 for propane (LPG):
- Check that the CO<sub>2</sub> value at minimum heat output is as indicated in table 2.1 or 2.2. The value can be optimized by making the necessary fine adjustment to screw K2.



### 13.3 GAS CONVERSION

**IMPORTANT:** in the event of converting the boiler from natural gas (G20) to propane (LPG), the following operation must be carried out before proceeding to adjust the gas valve as described above:

- For models with one valve, replace the diaphragm on the gas valve outlet (figure 12a).  
To replace the diaphragm, disassemble the gas valve by undoing the inlet and outlet fittings, then unscrew the nozzle with a pair of straight round nose pliers.  
Check the fluid-tightness of the gas fittings removed previously.
- For models with two gas valves, replace the diaphragm located at the venturi inlet (figure 12b).  
To enable this operation, the gas valve manifold must first be removed.  
Check the fluid-tightness of the gas fittings removed previously.
- Set parameters **H536 - H541 - H608 - H609 - H610 - H611 - H612 - H613** by way of the display on the control panel.

The values to be set are given in tables 2.1 and 2.2. The programming methods are described in chapter 14.

Gas consumption at 15 °C Natural Gas - 1.13 kPa		POWER HT 1.850	POWER HT 1.1000	POWER HT 1.1200	POWER HT 1.1500
PCI	MJ/m <sup>3</sup>	34,02	34,02	34,02	34,02
Consumption at max. heat output	m <sup>3</sup> /h	9,26	10,9	13,08	16,35
Consumption at min. heat output	m <sup>3</sup> /h	3,50	3,89	4,23	4,39
Gas nozzle	mm	11,5	12	11	11,5
CO <sub>2</sub> max. heat output	%	8,7	8,7	8,7	8,7
CO <sub>2</sub> min. heat output	%	8,6	8,6	8,4	8,4
Pout pressure at minimum power	Pa	-	-	-4	-5
Parameters <b>H536-H613</b> (rpm) at maximum power		5100	5650	4650	6000
Parameters <b>H541-H610</b> (pwm %) at maximum power		90	100	55	100
Parameter <b>H612</b> (rpm) at minimum power		1900	2100	1600	1550
Parameter <b>H609</b> (pwm) at minimum power		15	15	10	9,5
Parameter <b>H611</b> (rpm) ignition load		3600	3600	2600	2900
Length of exhaust flue : 0 ÷ 10 m					
Parameter <b>H608</b> (pwm) ignition load		30	30	15	15
Length of exhaust flue : 10 ÷ 20 m					
Parameter <b>H608</b> (pwm) ignition load		40	40	20	20

Table 2.1

Gas consumption at 15 °C Propane Gas - 2.75 kPa		POWER HT 1.850	POWER HT 1.1000	POWER HT 1.1200	POWER HT 1.1500
PCI	MJ/Kg	46,34	46,34	46,34	46,34
Consumption at max. heat output	Kg/h	6,77	7,97	9,56	11,95
Consumption at min. heat output	Kg/h	2,57	2,86	3,10	3,22
Gas nozzle	mm	7,8	7,8	7,8	7,8
CO <sub>2</sub> max. heat output	%	10,2	10,2	10,2	10,2
CO <sub>2</sub> min. heat output	%	9,3	9,8	10,2	10,2
Pout pressure at minimum power	Pa	-	-	-7	-8
Parameters <b>H536-H613</b> (rpm) at maximum power		4600	5150	4300	5350
Parameters <b>H541-H610</b> (pwm %) at maximum power		90	100	55	100
Parameter <b>H612</b> (rpm) at minimum power		1900	1950	1450	1450
Parameter <b>H609</b> (pwm) at minimum power		14,5	14,5	10	9,5
Parameter <b>H611</b> (rpm) ignition load		4200	4200	2600	2900
Length of exhaust flue : 0 ÷ 10 m					
Parameter <b>H608</b> (pwm) ignition load		40	40	15	15
Length of exhaust flue : 10 ÷ 20 m					
Parameter <b>H608</b> (pwm) ignition load		50	50	20	20

Table 2.2

## 14. SETTING THE BOILER PARAMETERS

The boiler parameters may only be modified by professionally qualified staff proceeding as follows:

- press the  $\nabla$   $\blacktriangle$  keys on the boiler's front panel together for about 3 s until the parameter H90 appears on the display;
- press the  $\nabla$   $\blacktriangle$  keys to select the parameter for modification;
- press the  $\ominus$  and  $\oplus$  keys to modify the parameter;
- press the  $\text{ⓘ}$  key to exit the programming function.

The following are the parameters generally used:

Parameter N.	Description	Factory setting
H90	Minimum D.H.W. temperature setting (°C).	10
H91	D.H.W. activation program (0=active; 1=not active)	1
H505	Maximum temperature (°C) of the central heating circuit HC1 corresponding to: <ul style="list-style-type: none"> <li>- the main circuit in systems with just one zone;</li> <li>- the circuit of the zone where the QAA73 room temperature control device is installed in case of systems with more than one high-temperature zone;</li> <li>- the high temperature zone circuit in mixed systems and if the SIEMENS AGU2.500 accessory is used.</li> </ul>	80
H507	Maximum temperature (°C) of the central heating circuit HC2 of a system with more than one zone, corresponding to the circuit of the low-temperature zone if the SIEMENS AGU2.500 accessory is used.	80
H516	Automatic Summer / Winter switching temperature (°C).	20
H532	Selection of temperature curve of central heating circuit HC1 (see Graph 1)	15
H533	Selection of temperature curve of central heating circuit HC2 (see Graph 1)	15
H608	PWM (%) Setting: Ignition load	See table 2
H611	Speed setting (rpm) : Ignition load	
H609	PWM Setting (%) : minimum power	
H541-H610	PWM Setting (%) : maximum power Central heating / Domestic hot water	
H612	Speed setting (rpm) : minimum power	
H536-H613	Speed setting (rpm) : maximum power Central heating / Domestic hot water	3
H544	Pump post-circulation time in central heating mode (min)	
H545	Burner operating pause time between two start-ups (s)	
H552	Hydraulic system setting (see instructions provided with the SIEMENS AGU2.500 accessory) H552 = 50 with AGU2.500 and with QAA73 + zones with room thermostat H552 = 80 with RVA 47	
H553	Configuration of heating circuits H553 = 12 with AGU2.500	
H615	Programmable function:	9
H632	Configuration of system with supplementary pump H632 = 00001111 with AGU2.500 and with QAA73 + zones with room thermostat H632 = 00001111 with RVA 47  The value of Bit could be 1 or 0. Press the keys 5 and 6 to select the bit to modify (b0 is the bit on the right, b7 is the last bit on the left). To modify the Bit value press on the keys 7 and 8	00001100
H641	Fan overrun time setting (s)	10
H657	Setpoint of autonomous ANTILEGIONELLA function  60...80 °C = setting temperature range 0 = function inactive	0

If the electronic circuit board is replaced, make sure that the parameters set are those specific to the boiler model, as indicated in the documentation available from the authorised Service Centre.

## 15. CONTROL AND OPERATION DEVICES

The boiler has been designed in full compliance with European reference standards and in particular is equipped with the following:

- **Overheat safety thermostat**

Thanks to a sensor placed on the heating flow, this thermostat interrupts the gas flow to the main burner in case the water contained in the circuit has overheated. Under these conditions the boiler locks out and you can only repeat the ignition procedure by pressing the reset button on the boiler after you have remedied the cause of the trip.

---

It is strictly forbidden to disable this safety device.

---

- **Boiler circuit circulation test**

The boiler electronic management unit is fitted with a “boiler circulation test” function which involves continuously checking the primary circuit delivery and return temperatures. In case of an irregular increase in the delivery and return temperature or a temperature reversal, the boiler stops and signals the error on the display (see error table).

- **Flue thermostat**

This device, positioned on the flue inside the boiler, interrupts the flow of gas to the burner if the temperature exceeds 90 °C. After verifying the cause of the trip, press the reset button positioned on the thermostat itself, then press the release button on the boiler.

---

It is forbidden to disable this safety device

---

- **Exchanger flange thermostat (260°C)**

This device is located on the exchanger flange and interrupts the flow of gas to the burner if the front insulation yields and overheats the exchanger or the flange gasket develops a fault. Press the reset button on the thermostat, eliminate the fault and then press the reset button on the boiler control panel.

---

It is forbidden to disable this safety device

---

- **Thermal fuse**

This device is located at the rear of the exchanger and interrupts the flow of gas to the burner if the rear insulation yields and overheats the exchanger. If this device cuts in, dismount the exchanger and replace the thermal fuse (see paragraph “THERMAL FUSE REPLACEMENT OF HEAT EXCHANGER”).

---

It is forbidden to disable this safety device

---

- **Flame ionization detector**

The flame sensing electrode guarantees safety of operation in case of gas failure or incomplete interlighting of the main burner. Under such conditions the boiler is locked out.

You must press the reset button on the boiler to restore the normal operating conditions.

- **Pump overrun**

The electronic control system keeps the pump operating for 3 minutes in central heating mode after the room temperature thermostat has switched off the main burner.

- **Frost protection device**

Boilers electronic management includes a “frost protection” function in the central heating system which operates the burner to reach a heating flow temperature of 30°C when the system heating flow temperature drops below 5 °C. This function is enabled as long as the boiler is connected to the a.c. power and gas supplies and the pressure in the system is as specified.

- **Pump-blocking prevention**

In case there is no call for heat either from the central heating system or from the DHW system for 24 hours on end the pump will automatically switch on for 10 seconds.

- **Hydraulic pressure sensor**

This device enables the main burner only to be switched on if the system pressure is over 0.5 bar.

## 16. POSITIONING OF THE IGNITION AND FLAME SENSING ELECTRODE

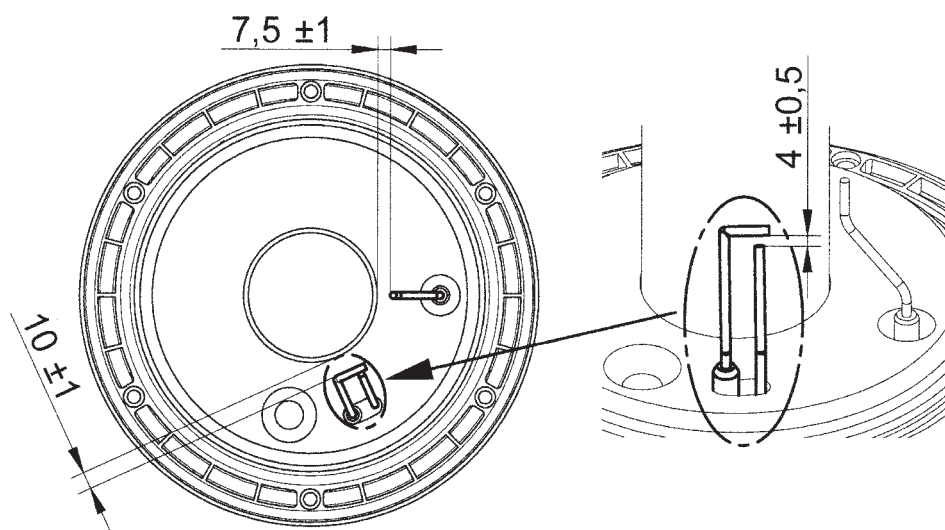


Figure 14

CT\_0826 / 1002\_1801

## 17. CHECK OF COMBUSTION PARAMETERS

Drill a hole in the flue at a distance from the boiler equivalent to twice the diameter of the flue to measure combustion efficiency and combustion flue composition in accordance with the rules in force. Use this hole to measure the following parameters:

- Combustion flue temperature
- Oxygen ( $O_2$ ) or carbon dioxide ( $CO_2$ ) concentration.
- Carbon monoxide (CO) concentration.

Measure the temperature of combustion air near the air inlet to the boiler. The necessary hole must be made by the technician responsible for the heating system when the system is first started up, and must then be closed to ensure that the flue remains properly sealed during normal operation.

**Important! Close the flue test point hole on completion of measurements.**

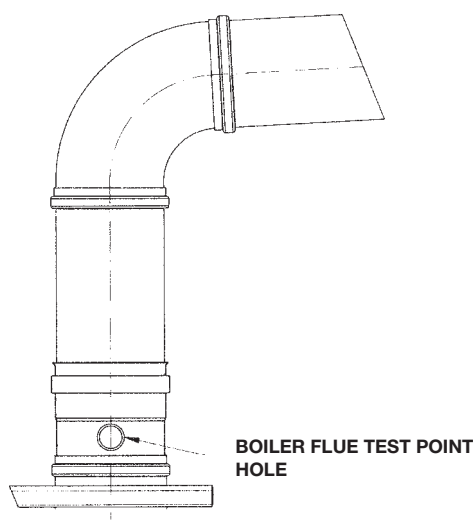


Figure 15

0811\_1703 /  
CT\_0782

## 18. ACTIVATING THE CHIMNEY SWEEP FUNCTION

To facilitate measurement of the combustion efficiency and improve the cleanliness of the production products, the chimney sweep function can be activated by proceeding as described below:

- 1) press the (2-3) together until the pointer "►" appears on the display alongside the symbol (about 3 seconds but no more than 6 seconds). In these conditions, the boiler operates at the maximum heat output in central heating mode.
- 2) press either of the buttons to exit the function

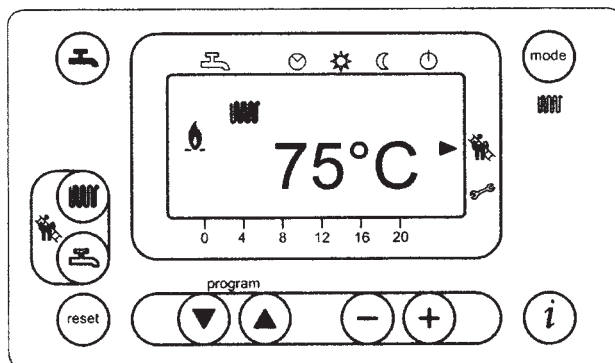


Figure 16a

## 19. ANNUAL SERVICE

To optimise boiler efficiency, carry out the following annual controls:

- check the appearance and airtightness of the gaskets of the gas and combustion circuits;
- check the state and correct position of the ignition and flame-sensing electrodes;
- check the state of the burner and make sure it is firmly fixed;
- check for any impurities inside the combustion chamber.  
Use a vacuum cleaner to do this;
- check the gas valve is correctly calibrated;
- check the pressure of the heating system;
- check the pressure of the expansion vessel;
- check the fan works correctly;
- make sure the flue and air ducts are unobstructed;
- check for any impurities inside the siphon fitted on certain boilers;
- check the magnesium anode, where present, for boilers fitted with storage boilers.

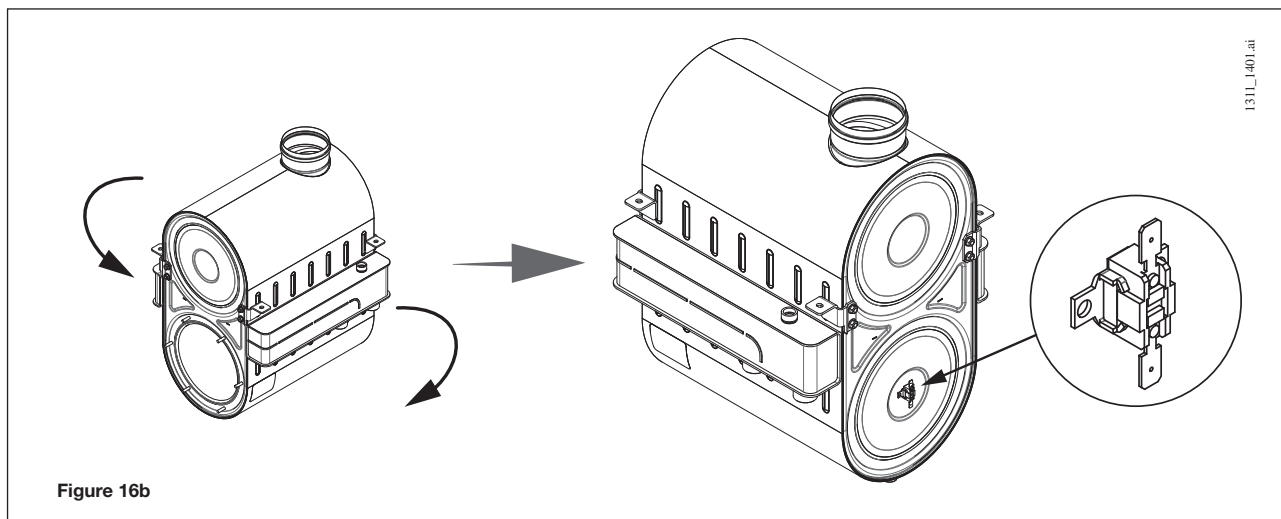
### WARNINGS

**Before commencing any maintenance operations, make sure the boiler is disconnected from the power supply. Afterwards, move the knobs and/or operating parameters of the boiler to their original positions.**



## 20. THERMAL FUSE REPLACEMENT OF HEAT EXCHANGER

The thermal fuse is positioned on the rear of the heat exchanger as shown in the figure, is electrically connected in series with the safety thermostat. Its function is to protect the exchanger from overheating in case of insulation failure. When this occurs the device appears on the display the anomaly **E110**. If the cause is due to the rupture of the isolation it is necessary to remove the heat exchanger and replace the rear isolation and the thermal fuse.



## 21. BOILER SCHEMATIC

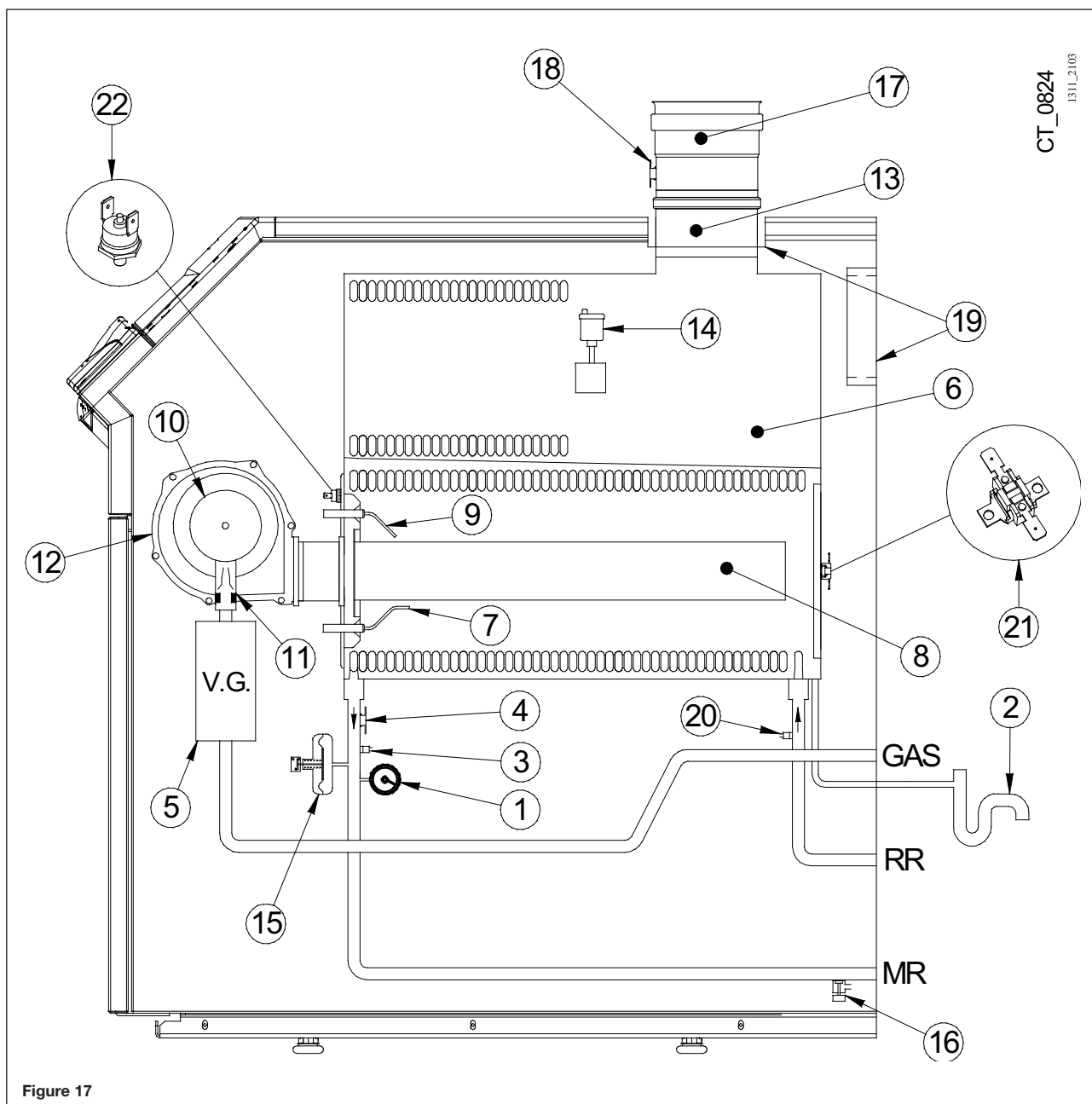


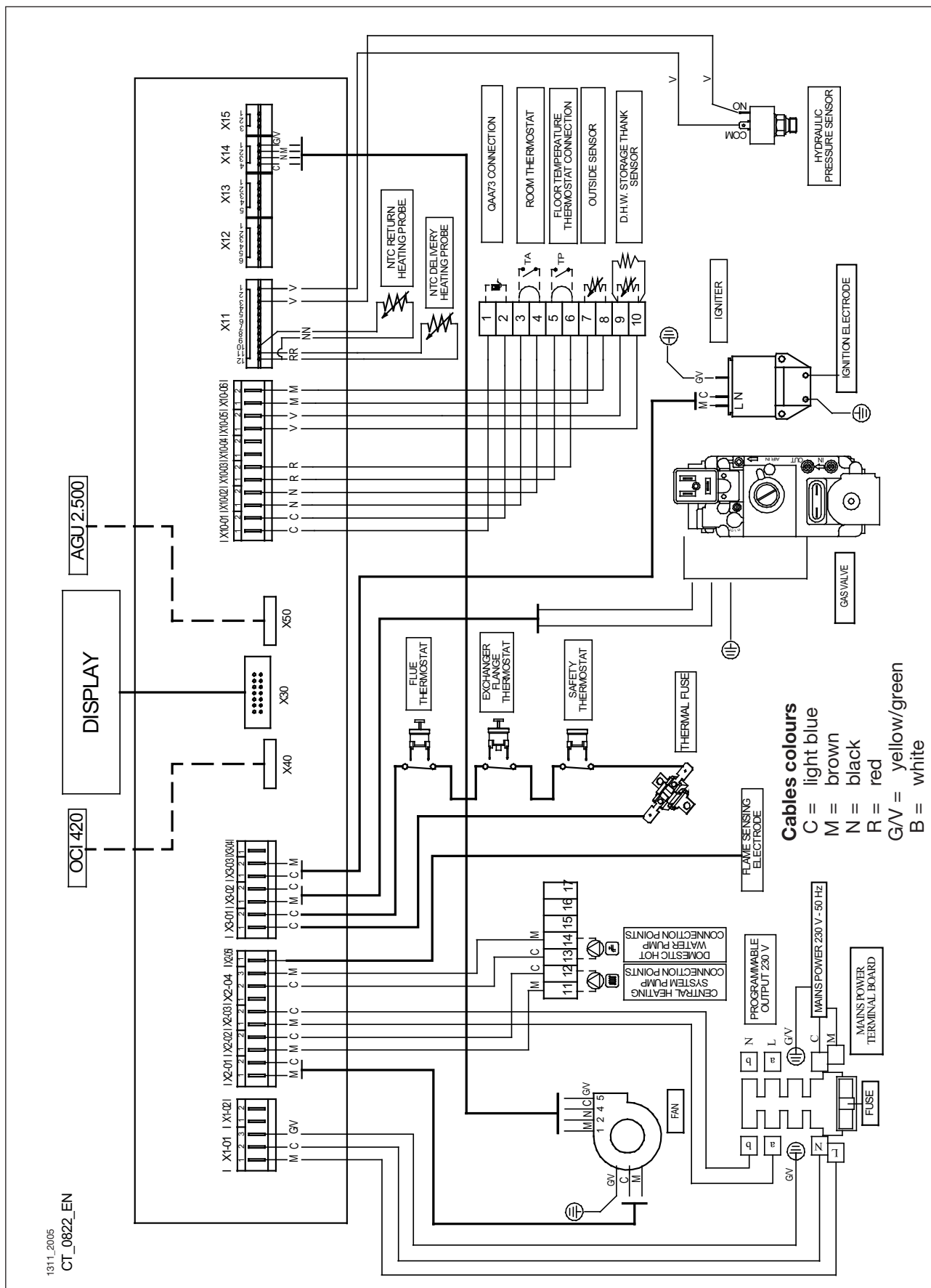
Figure 17

### Key:

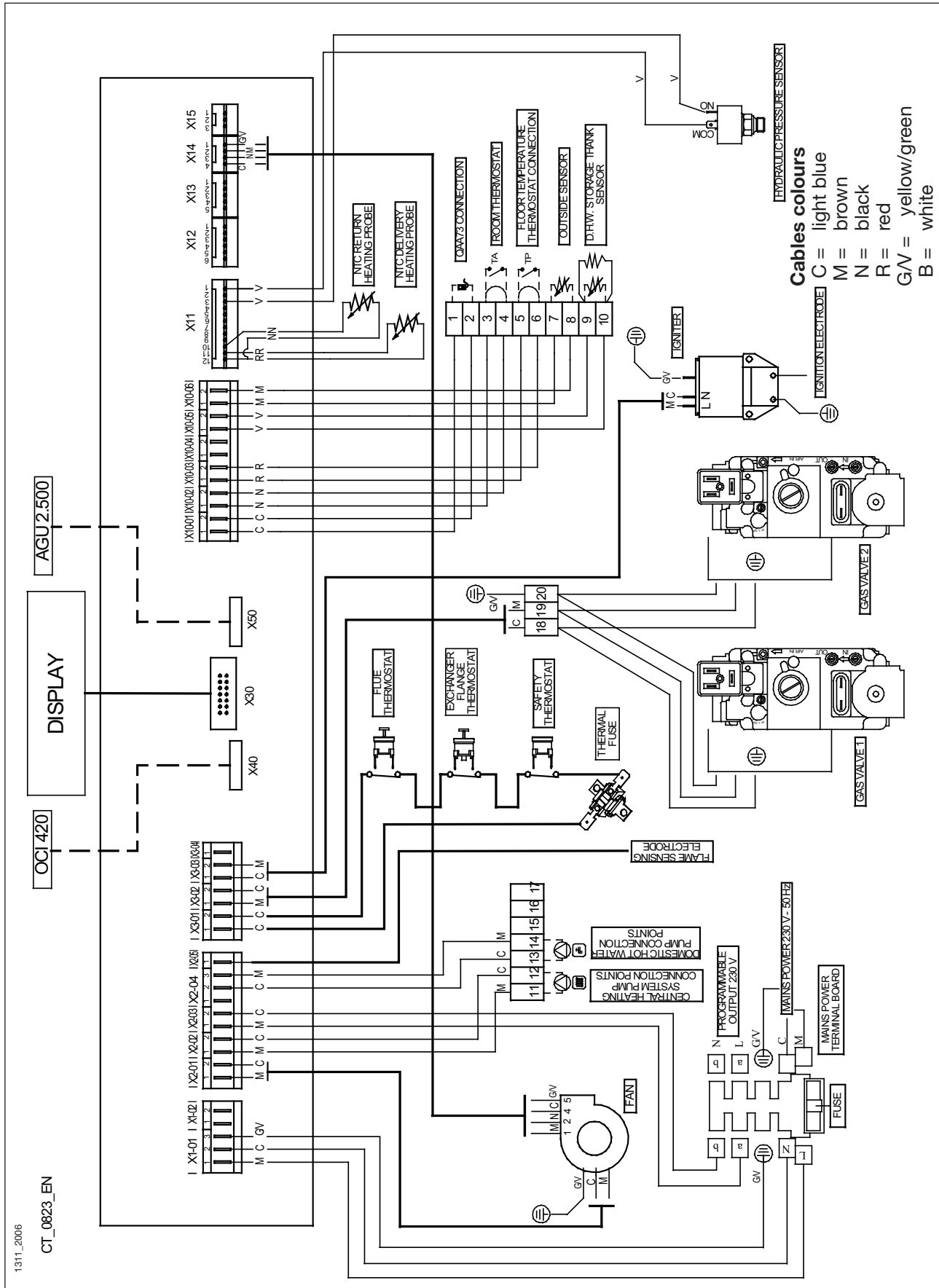
- |                                    |                                    |
|------------------------------------|------------------------------------|
| 1 pressure gauge                   | 12 fan                             |
| 2 siphon                           | 13 flue joint                      |
| 3 NTC delivery heating probe       | 14 automatic air vent              |
| 4 105°C overheat safety thermostat | 15 hydraulic pressure sensor       |
| 5 gas valve                        | 16 boiler drain point              |
| 6 flue-water exchanger             | 17 joint flue with flue thermostat |
| 7 flame detector electrode         | 18 flue thermostat                 |
| 8 burner                           | 19 seat of air intake pipe         |
| 9 ignition electrode               | 20 NTC return heating probe        |
| 10 mixer with venturi              | 21 thermal fuse                    |
| 11 gas diaphragm                   | 22 exchanger flange thermostat     |

## 22. ILLUSTRATED WIRING DIAGRAM

### 22.1 POWER HT 1.850 - 1.1000



## 22.2 POWER HT 1.1200 - 1.1500



## 23. TECHNICAL DATA

Boiler model POWER HT		1.850	1.1000	1.1200	1.1500
Category		II <sub>2H3P</sub>	II <sub>2H3P</sub>	II <sub>2H3P</sub>	II <sub>2H3P</sub>
Nominal gas consumption	MJ/h	350	367	440	554
Turndown gas consumption	MJ/h	129	132	144	149
Maximum heat output 75/60°C	kW	85	100	120	150
	kcal/h	73100	86000	103200	129000
Maximum heat output 50/30°C	kW	91,6	107,8	129,7	162
	kcal/h	78776	92708	111542	139320
Minimum heat output 75/60°C	kW	32,2	35,8	39	40,4
	kcal/h	27692	30788	33540	34744
Minimum heat output 50/30°C	kW	34,9	38,8	42,1	43,7
	kcal/h	30014	33368	36206	37582
Useful efficiency according to 92/42/CEE directive	—	★★★★	★★★★	★★★★	★★★★
Maximum water pressure	kPa	400	400	400	400
Minimum water pressure	kPa	50	50	50	50
Heating circuit temperature range	°C	25÷80	25÷80	25÷80	25÷80
Type	—	B23 - B23P - C53*			
Flue duct diameter	mm	100	100	100	100
Max. flue mass flow rate	kg/s	0,041	0,049	0,059	0,073
Min. flue mass flow rate.	kg/s	0,016	0,018	0,019	0,020
Max. flue temperature	°C	78	80	77	75
NOx class	—	5	5	5	5
Type of gas used	—	Natural / Propane Gas			
Natural gas feeding pressure 2H	kPa	1.13	1.13	1.13	1.13
Propane gas feeding pressure 3P	kPa	2.75	2.75	2.75	2.75
Power supply voltage	V	230	230	230	230
Power supply frequency	Hz	50	50	50	50
Rated power supply	W	100	160	135	235
Net weight	kg	75	83	95	103
Dimensions	height	mm	850	850	850
	width	mm	450	450	450
	depth	mm	801	871	1024
			1132		

\*C53 (only with air intake kit)





# BAXI S.p.A.

36061 BASSANO DEL GRAPPA (VI) ITALIA  
Via Trozzetti, 20  
Servizio clienti: Tel. 0424 - 517800 - Telefax 0424/38089  
[www.baxi.it](http://www.baxi.it)

---

**BAXI S.p.A.**, in its commitment to constantly improve its products, reserves the right to alter the specifications contained herein at any time and without previous warning. These Instructions are only meant to provide consumers with use information and under no circumstance should they be construed as a contract with a third party.

---

**Australian Agent and Distributor:**



HYDROHEAT SUPPLIES PTY LTD  
PO BOX 1045 / 6 HELEN KOB DRIVE,  
BRAESIDE VICTORIA 3195  
PH: (03) 9588 1299 - FAX: (03) 9588 2199